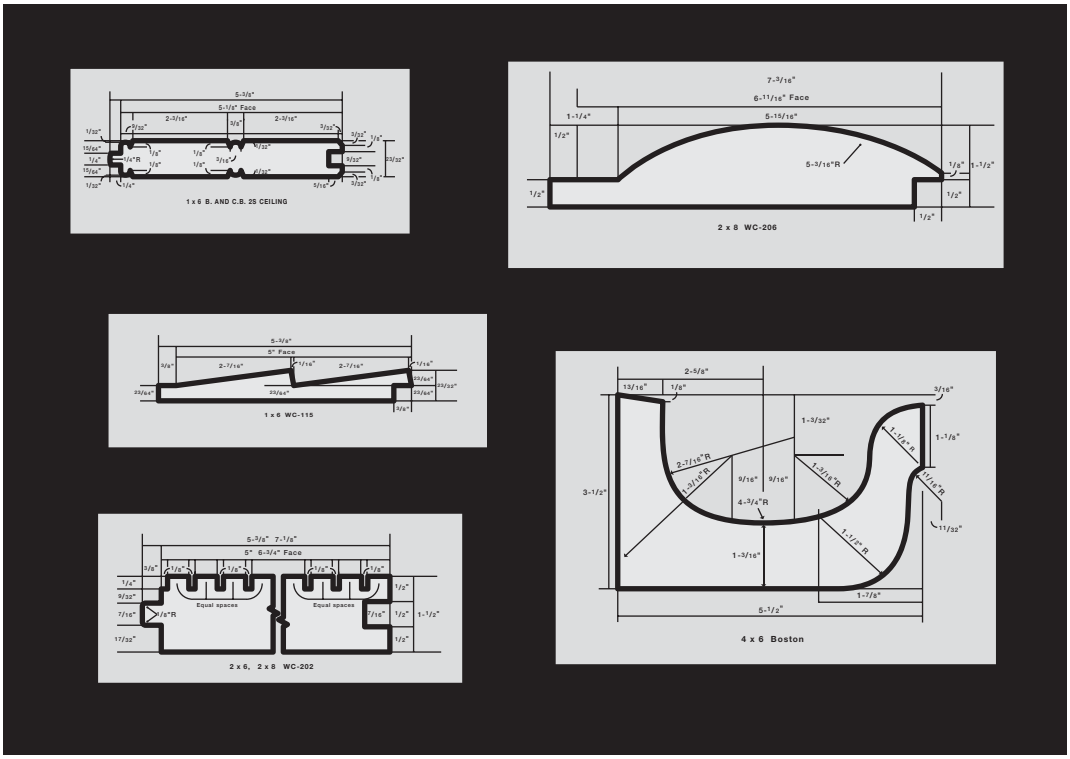
West Coast Lumber Inspection Bureau



Standard Patterns

for
Softwood Lumber
as listed in
Standard Grading Rules
No. 17

2007

Patterns
2007

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NOTES ON STANDARD PATTERNS

The standard patterns listed in this booklet are those listed in Paragraph 400 of Standard Grading Rules for West Coast Lumber No. 17, published by the West Coast Lumber Inspection Bureau. They are provided here in a larger format for the convenience of the manufacturer, specifier, and user of patterned stock. For further information on grade specifications and other information pertinent to grading and grade rule provisions see Standard Grading Rules No. 17.

The diagrams shown in this booklet are not necessarily full to size, they may be larger or smaller than actual size depending on the particular pattern. The actual sizes of each pattern are denoted by the accompanying dimensions shown with the diagram. Manufacture should be in accordance with the dimensions provided with the diagram. All dimensions are in inches and fractions of an inch unless specifically indicated otherwise.

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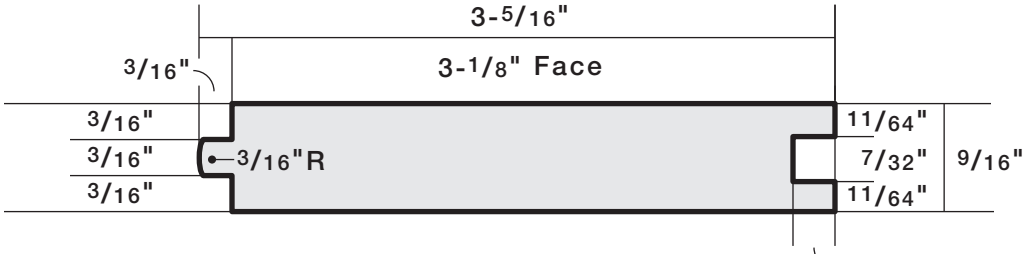
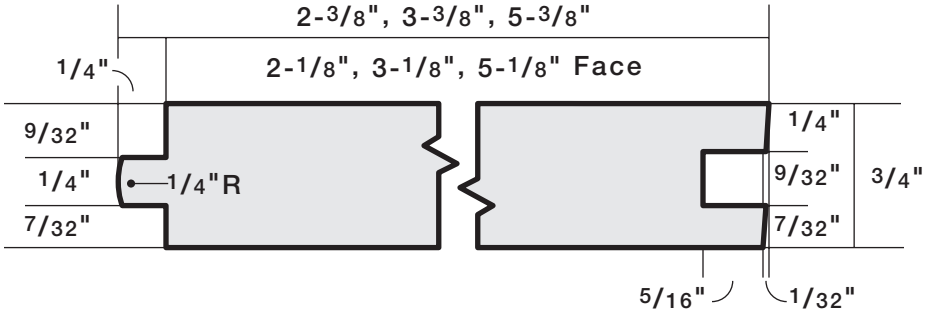
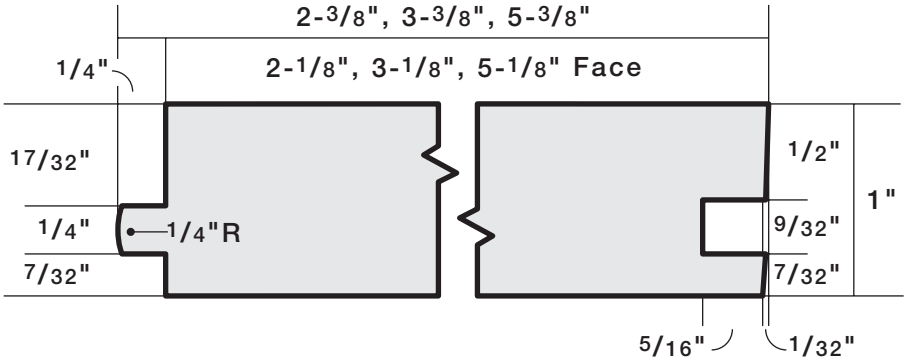
STANDARD PATTERNS
FLOORING



5/8 x 4 C.M. FLOORING



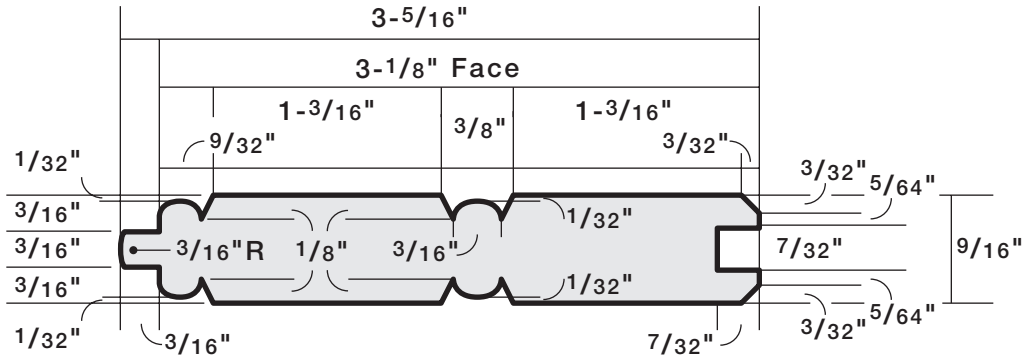
1 x 3, 1 x 4, 1 x 6 FLOORING



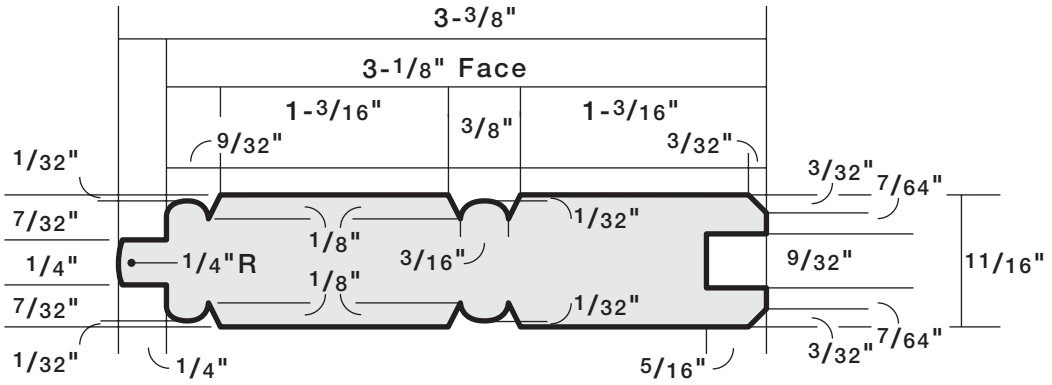
1-1/4 x 3, 1-1/4 x 4, 1-1/4 x 6 FLOORING

STANDARD PATTERNS
CEILING

Double Beaded



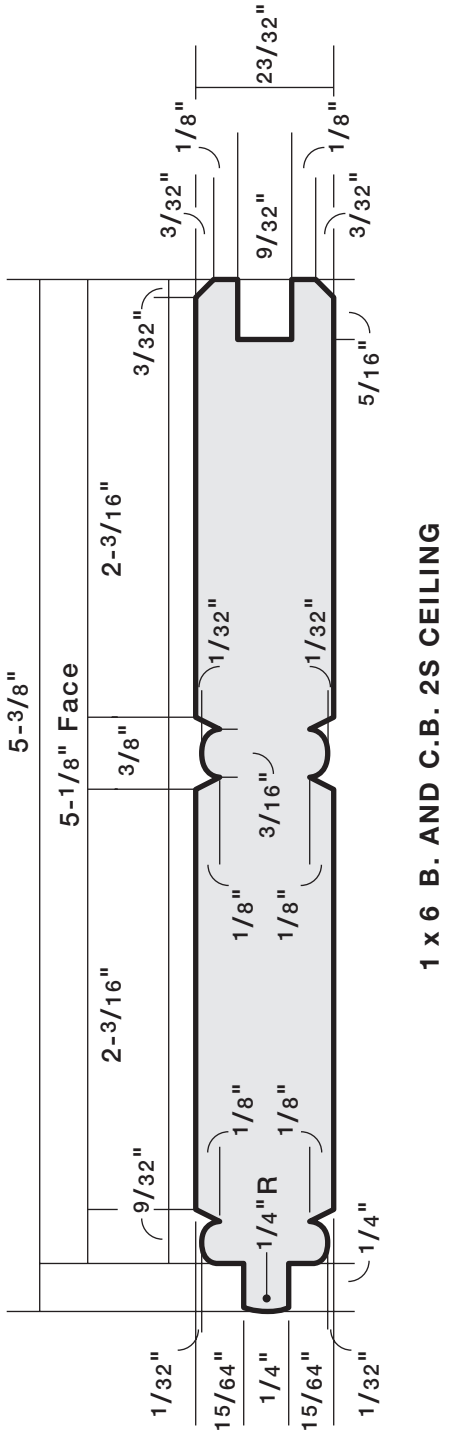
5/8 x 4 B. and C.B. 2S CEILING



3/4 x 4 B. and C.B. 2S CEILING

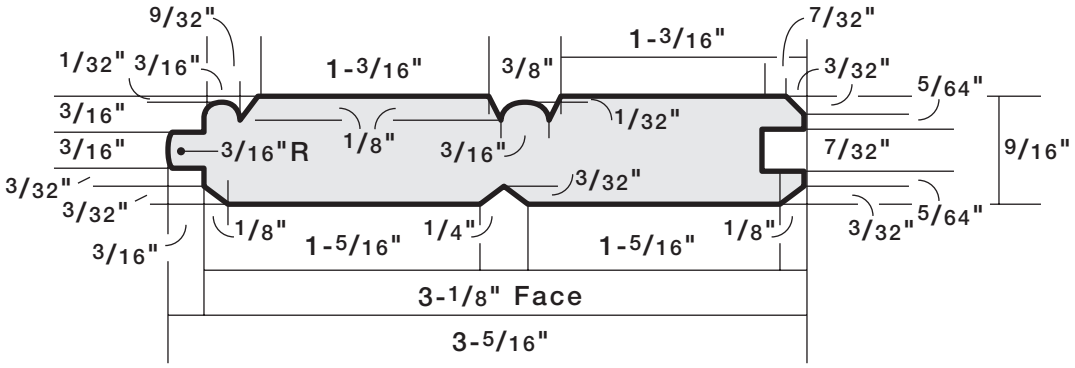
STANDARD PATTERNS
CEILING

Double Beaded

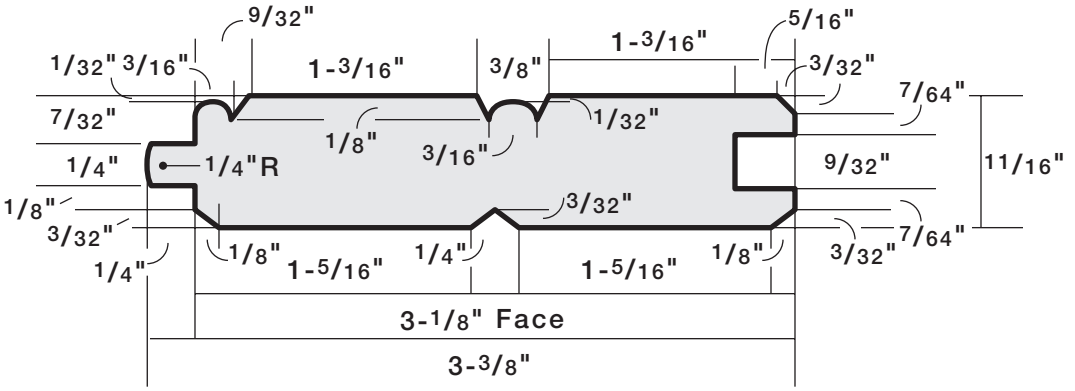


1 x 6 B. AND C.B. 2S CEILING

STANDARD PATTERNS
CEILING
Combination

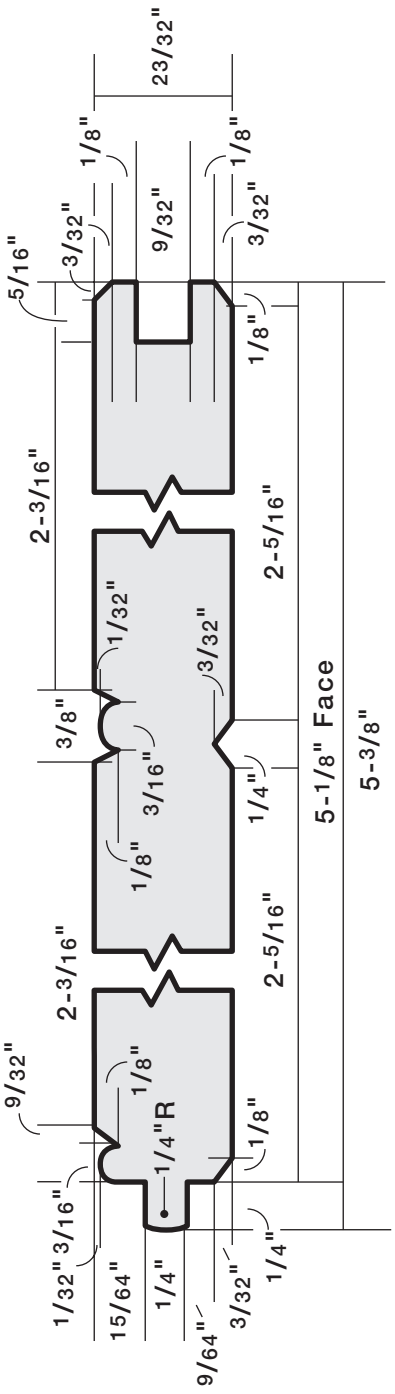


5/8 x 4 COMBINATION CEILING



3/4 x 4 COMBINATION CEILING

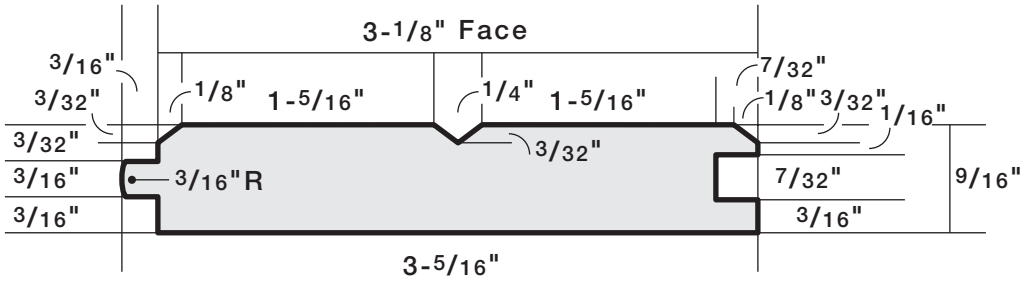
STANDARD PATTERNS
CEILING
Combination



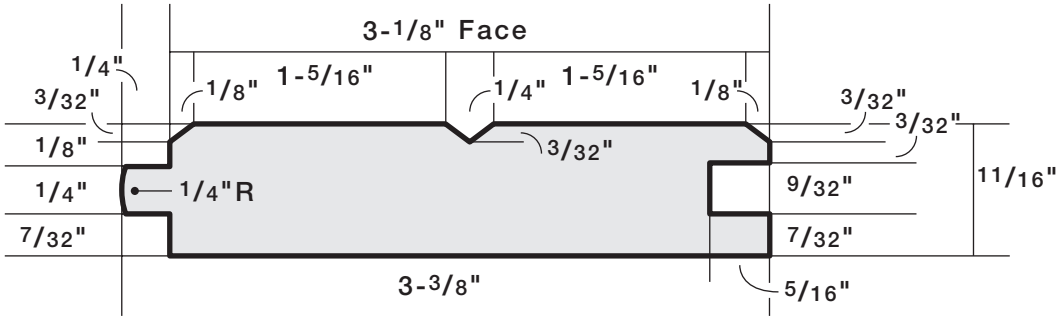
1 x 6 COMBINATION CEILING

STANDARD PATTERNS
CEILING

E. & C.V. 1 S Ceiling



5/8 x 4 E. & C.V. 1S CEILING

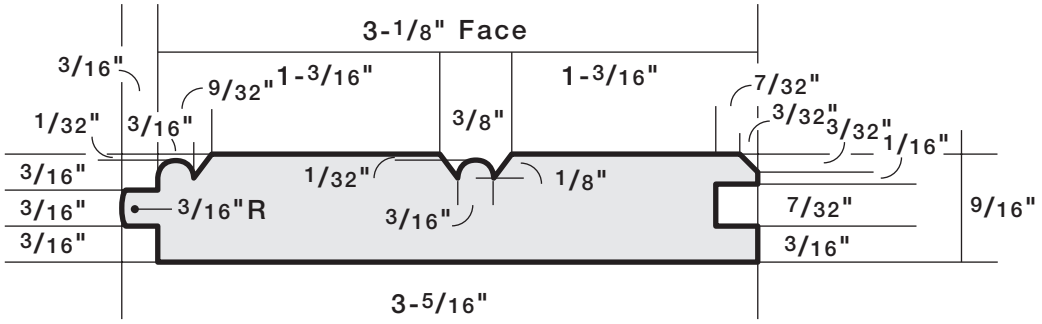


3/4 x 4 E. & C.V. 1S CEILING

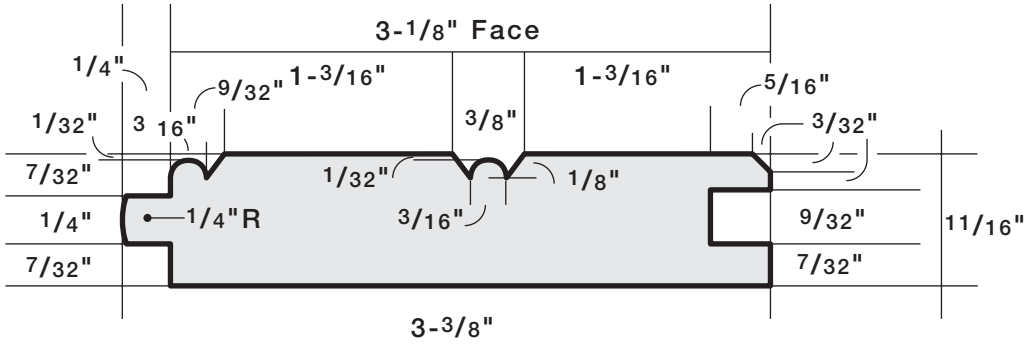
See also Page 55 for Western Red Cedar Ceiling Patterns

STANDARD PATTERNS
CEILING

E. & C.V. 1 S Ceiling



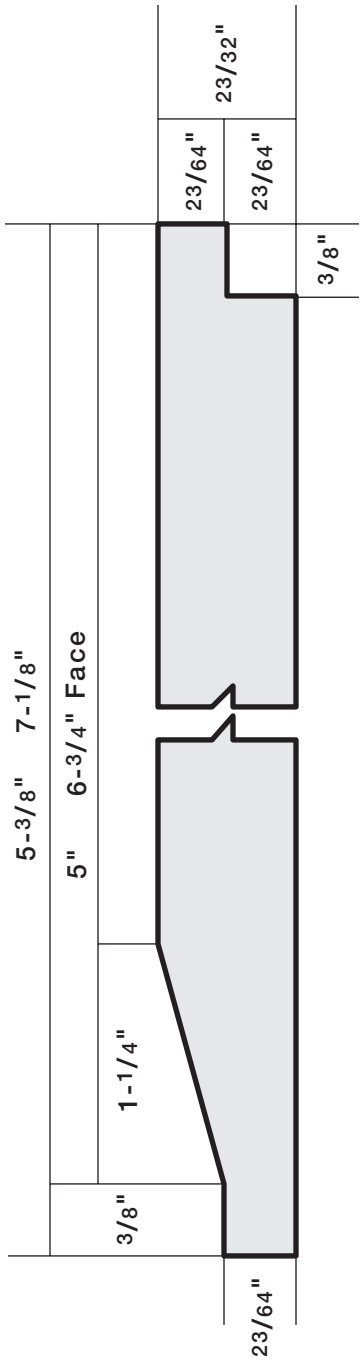
5/8 x 4 E. & C.B. 1S CEILING



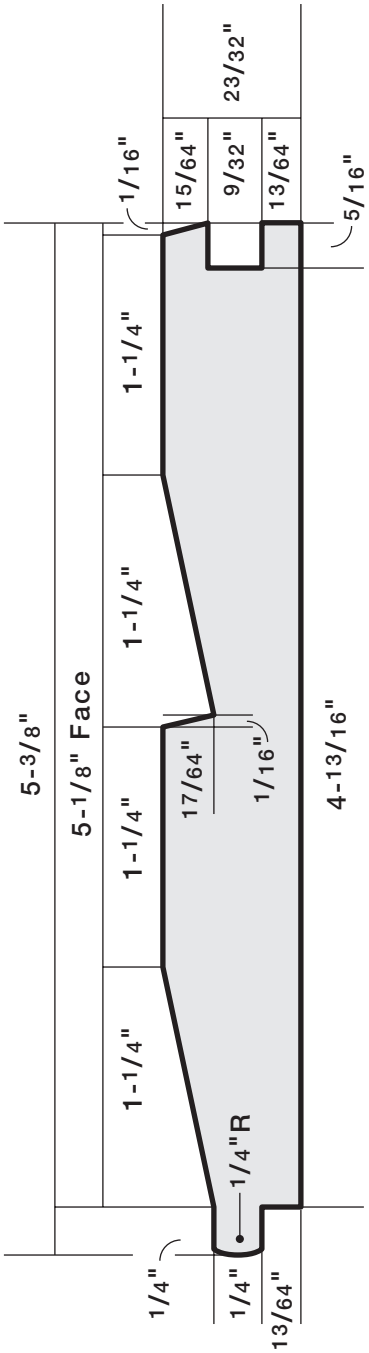
3/4 x 4 E. & C.B. 1S CEILING

See also Page 55 for Western Red Cedar Ceiling Patterns

STANDARD PATTERNS
SIDING AND PANELING

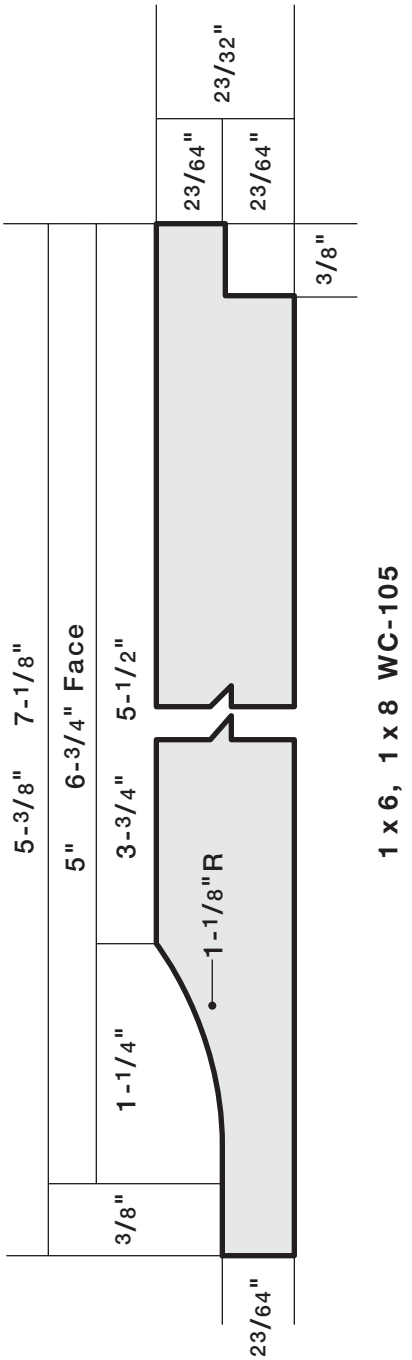


1 x 6, 1 x 8 WC-101

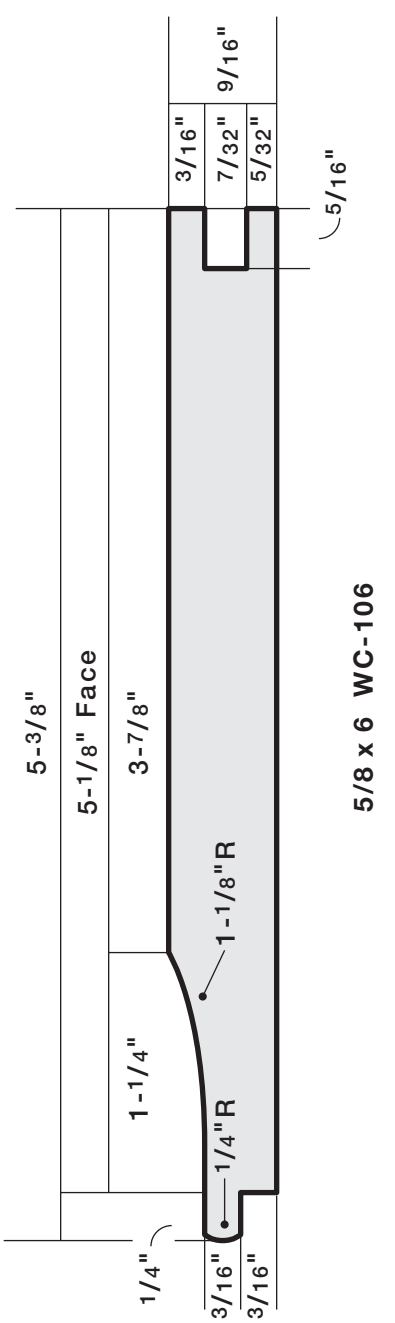


1 x 6 WC-104

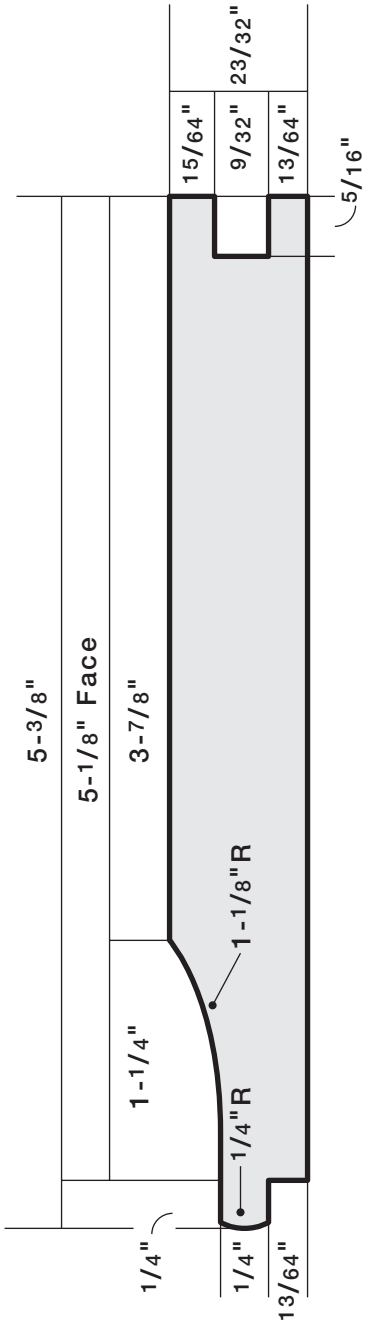
STANDARD PATTERNS
SIDING AND PANELING



STANDARD PATTERNS
SIDING AND PANELING

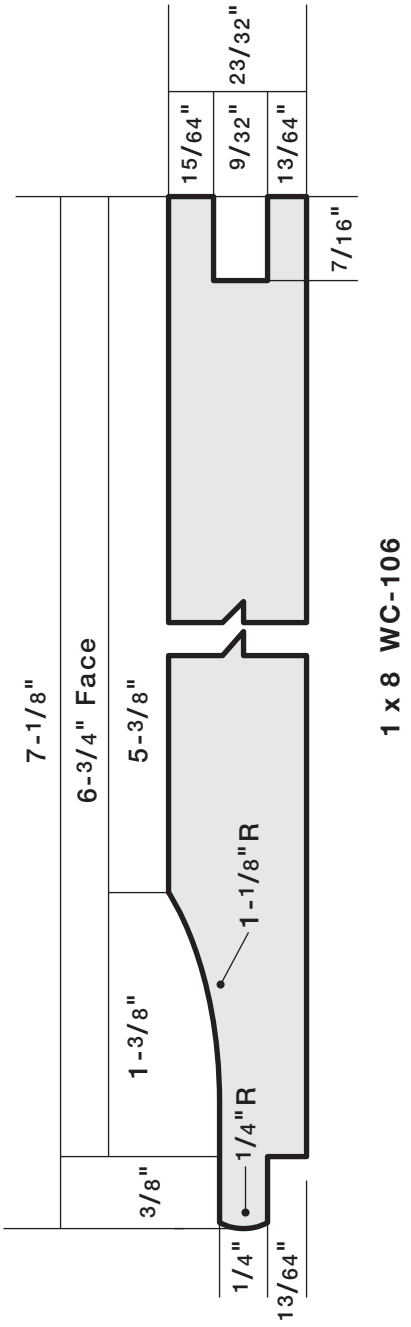


5/8 x 6 WC-106

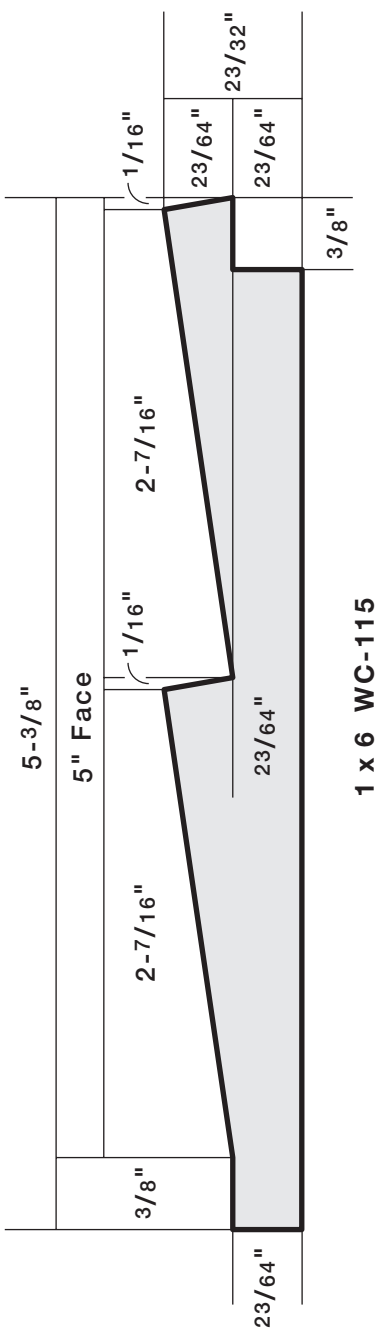


1 x 6 WC-106

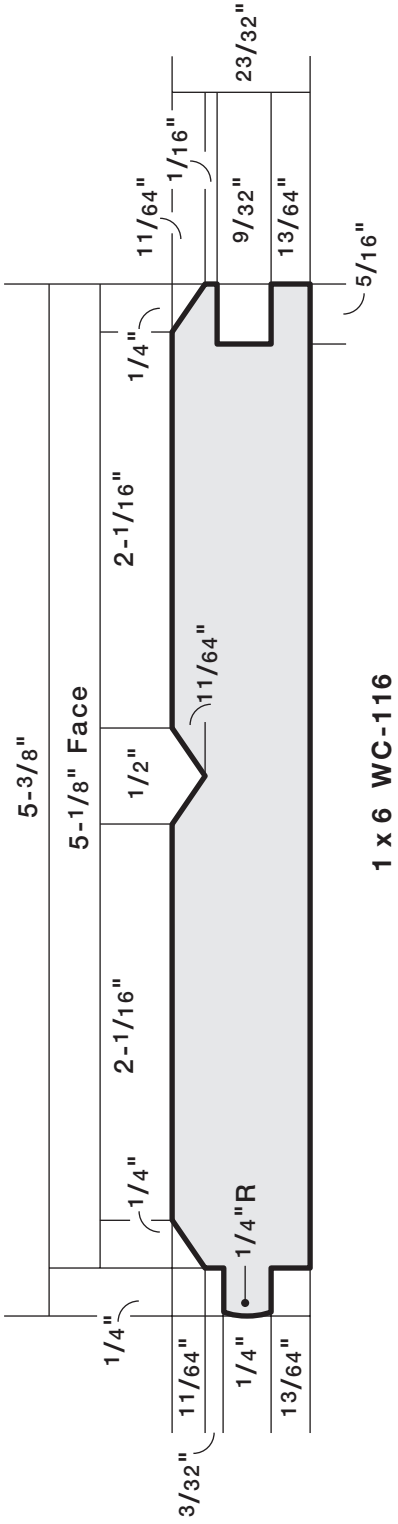
STANDARD PATTERNS
SIDING AND PANELING



STANDARD PATTERNS
SIDING AND PANELING

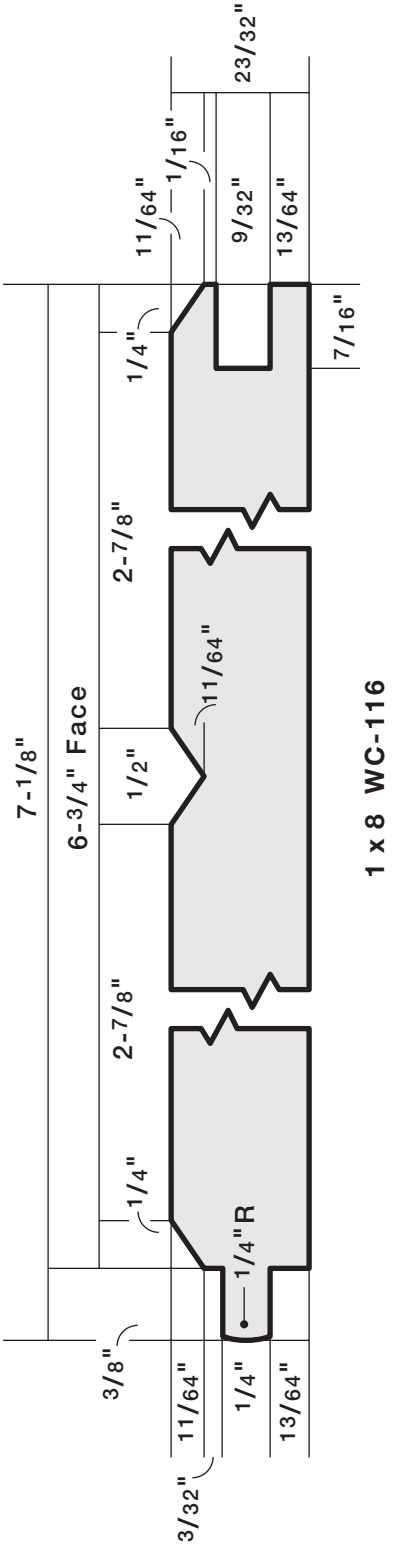


1 x 6 WC-115

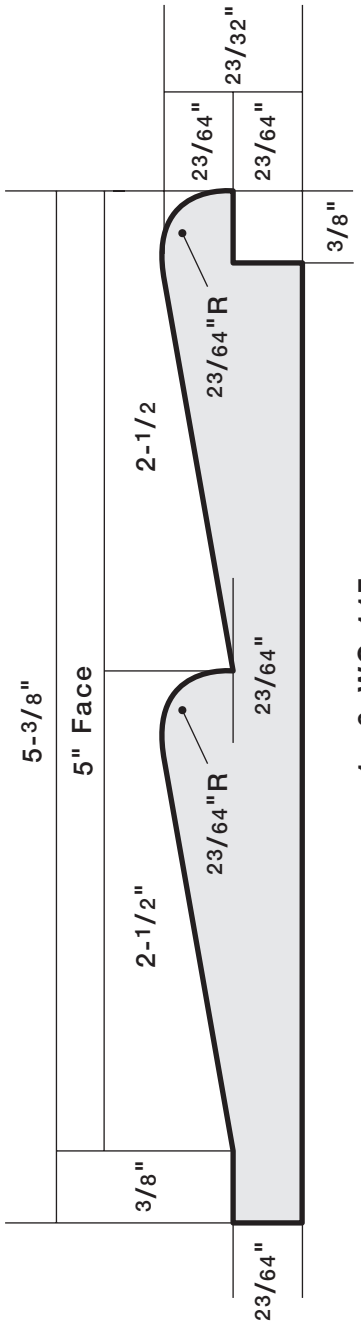


1 x 6 WC-116

STANDARD PATTERNS
SIDING AND PANELING

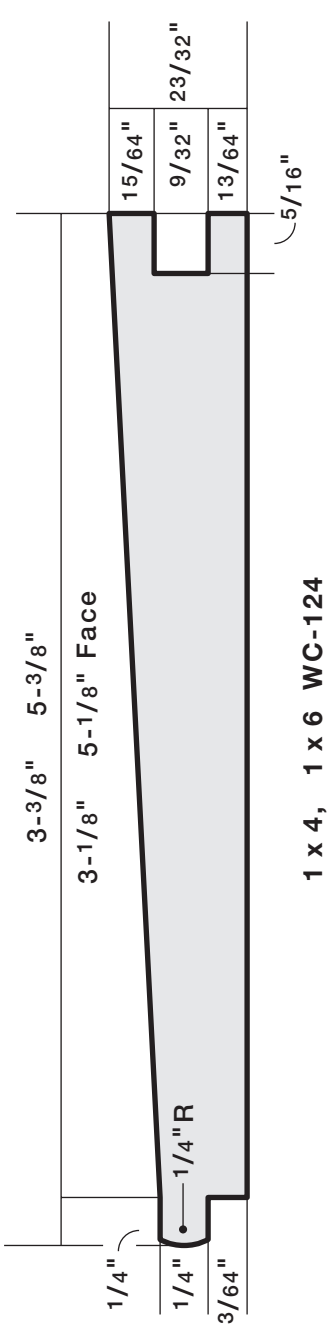


1 x 8 WC-116

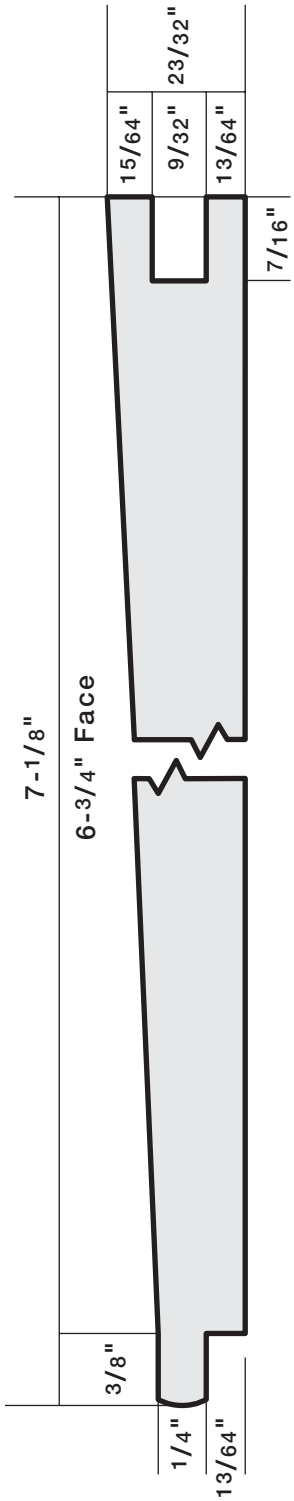


1 x 6 WC-117

STANDARD PATTERNS
SIDING AND PANELING

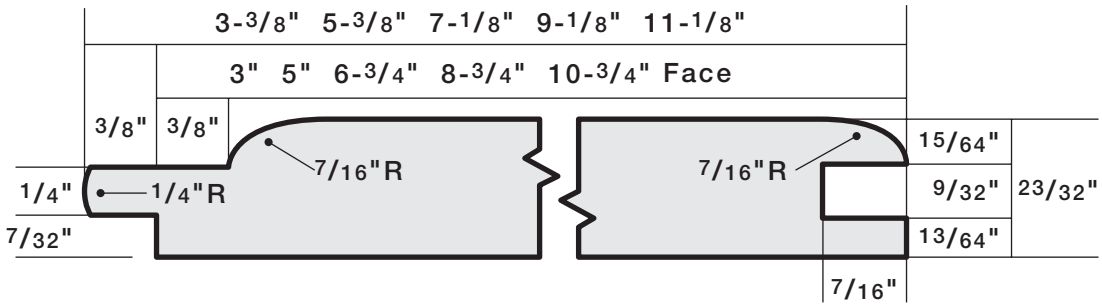


1 x 4, 1 x 6 WC-124

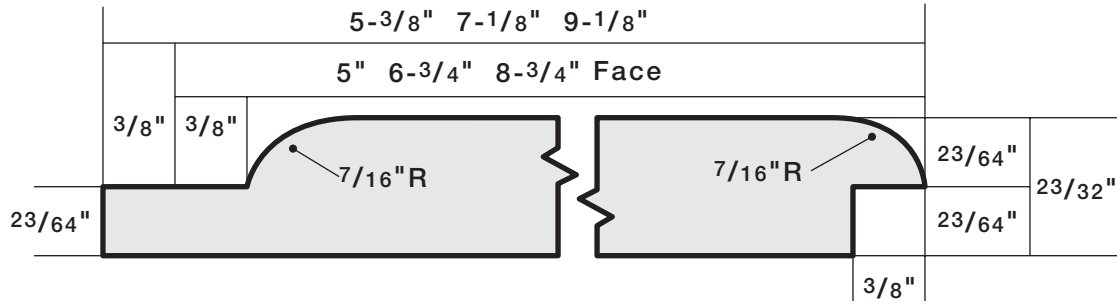


1 x 8 WC-124

STANDARD PATTERNS
SIDING AND PANELING

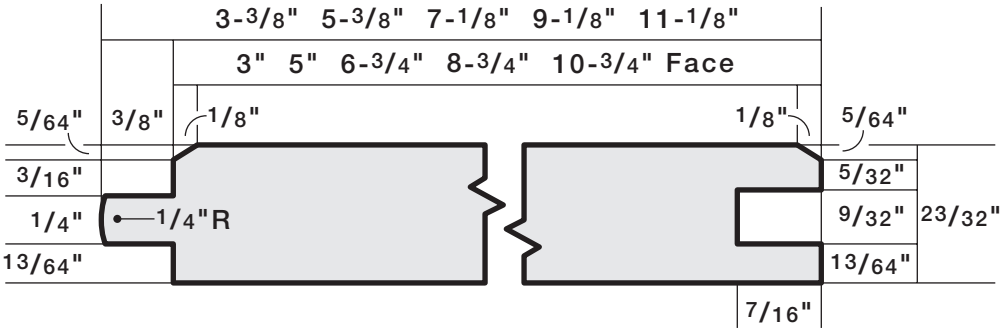


1 x 4 to 1 x 12 WC-130*

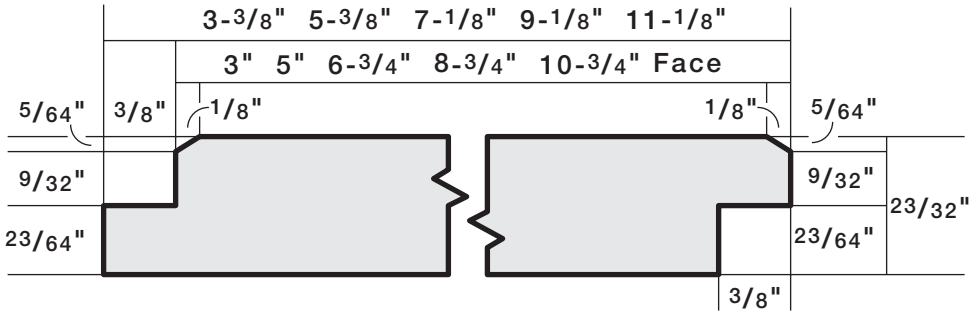


1 x 6, 1 x 8, 1 x 10 WC-131*

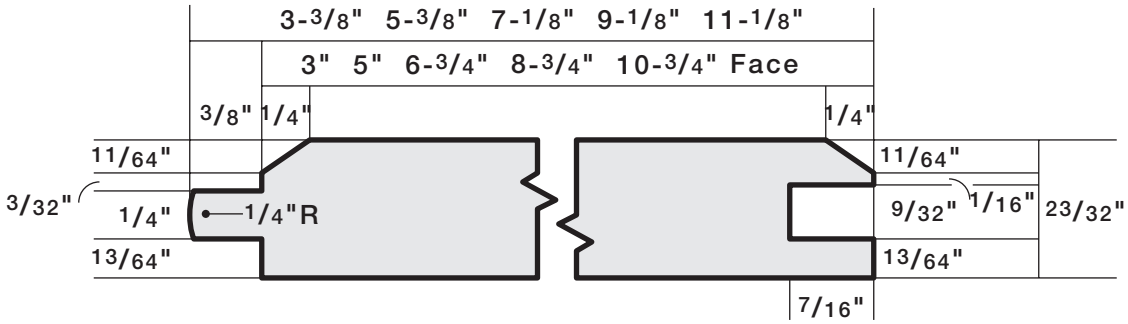
STANDARD PATTERNS
SIDING AND PANELING



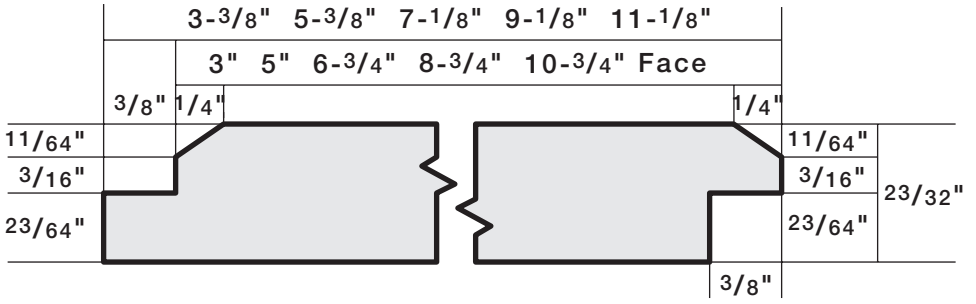
1 x 4 to 1 x 12 WC-132*



1 x 4 to 1 x 12 WC-133*



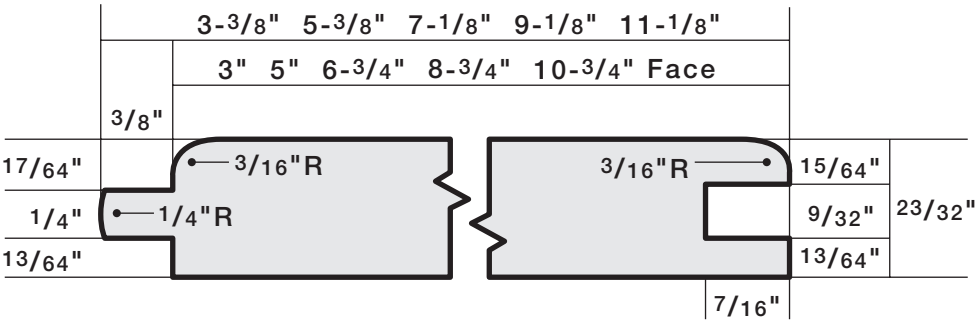
1 x 4 to 1 x 12 WC-134*



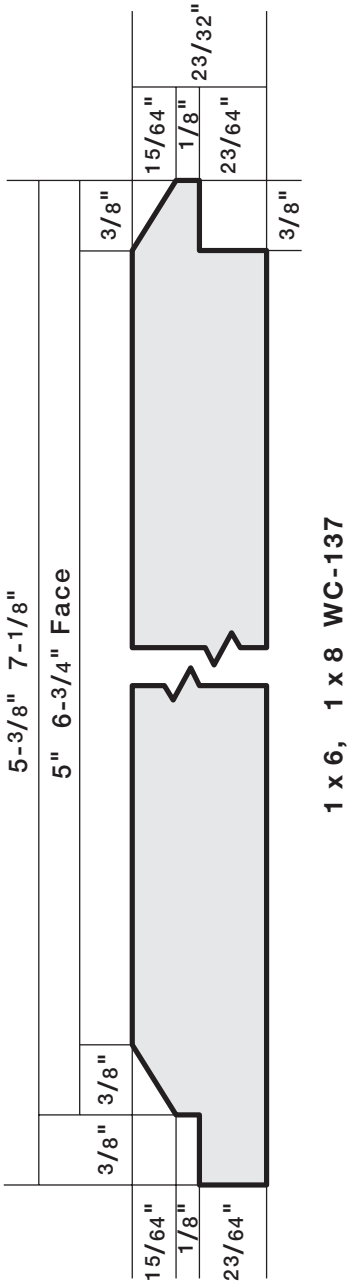
1 x 4 to 1 x 12 WC-135*

***(Recommended use as Paneling)**

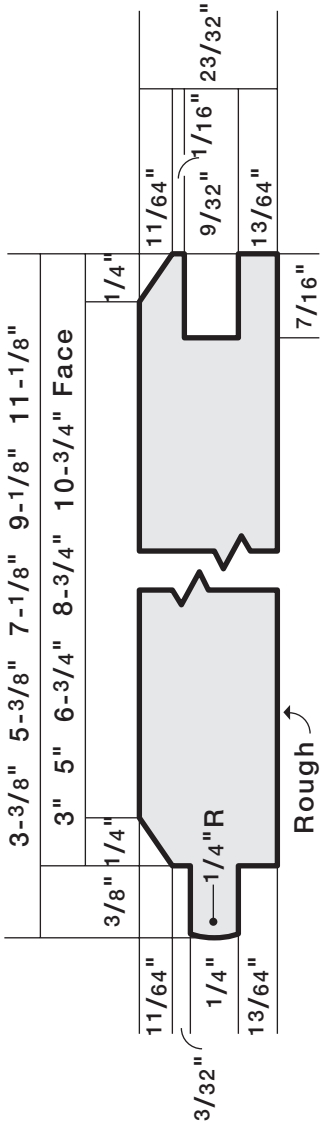
STANDARD PATTERNS
SIDING AND PANELING



1 x 4 to 1 x 12 WC-136*

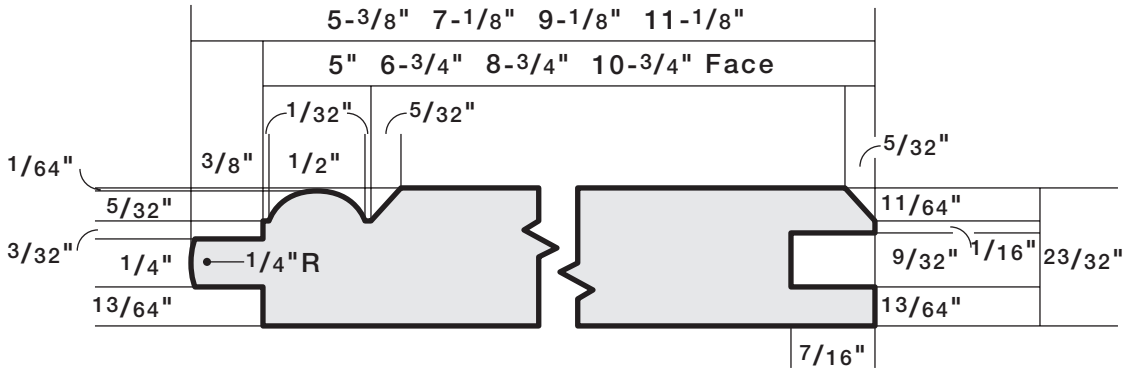


1 x 6, 1 x 8 WC-137

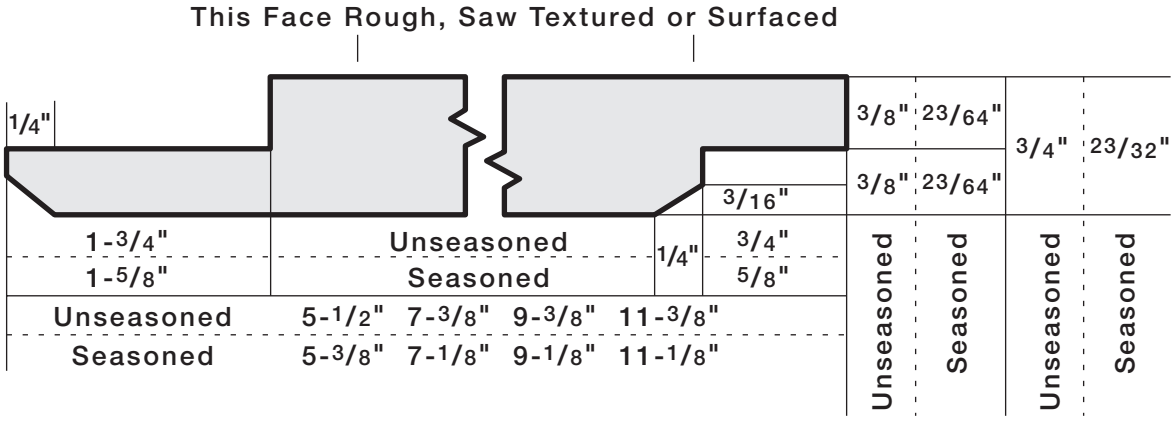


1 x 4 to 1 x 12 WC-138*

STANDARD PATTERNS
SIDING AND PANELING

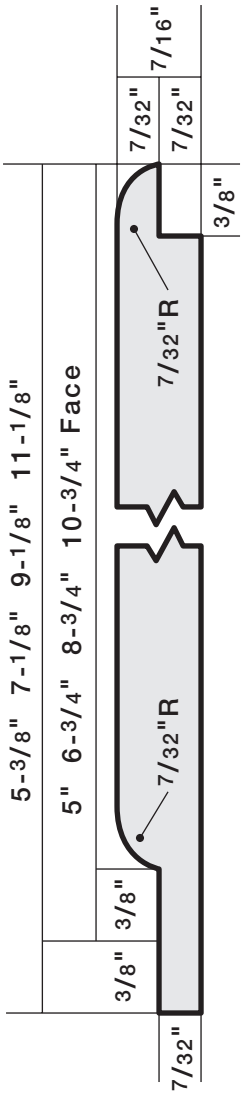


1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-140*

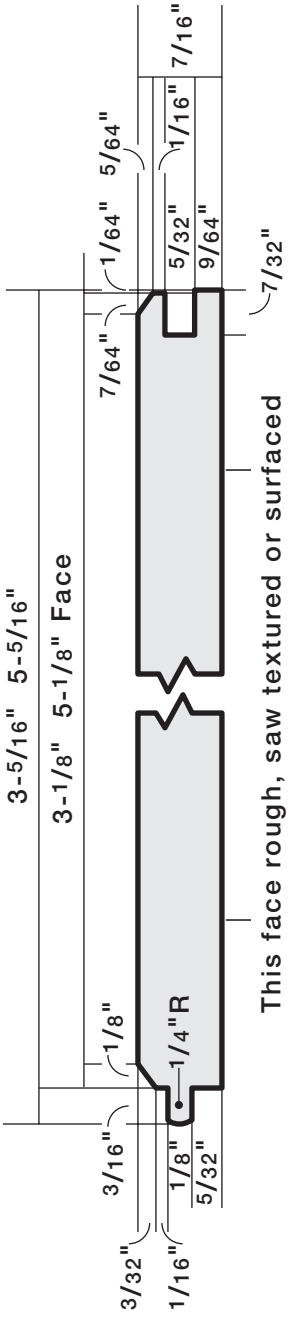


1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-141

STANDARD PATTERNS
SIDING AND PANELING



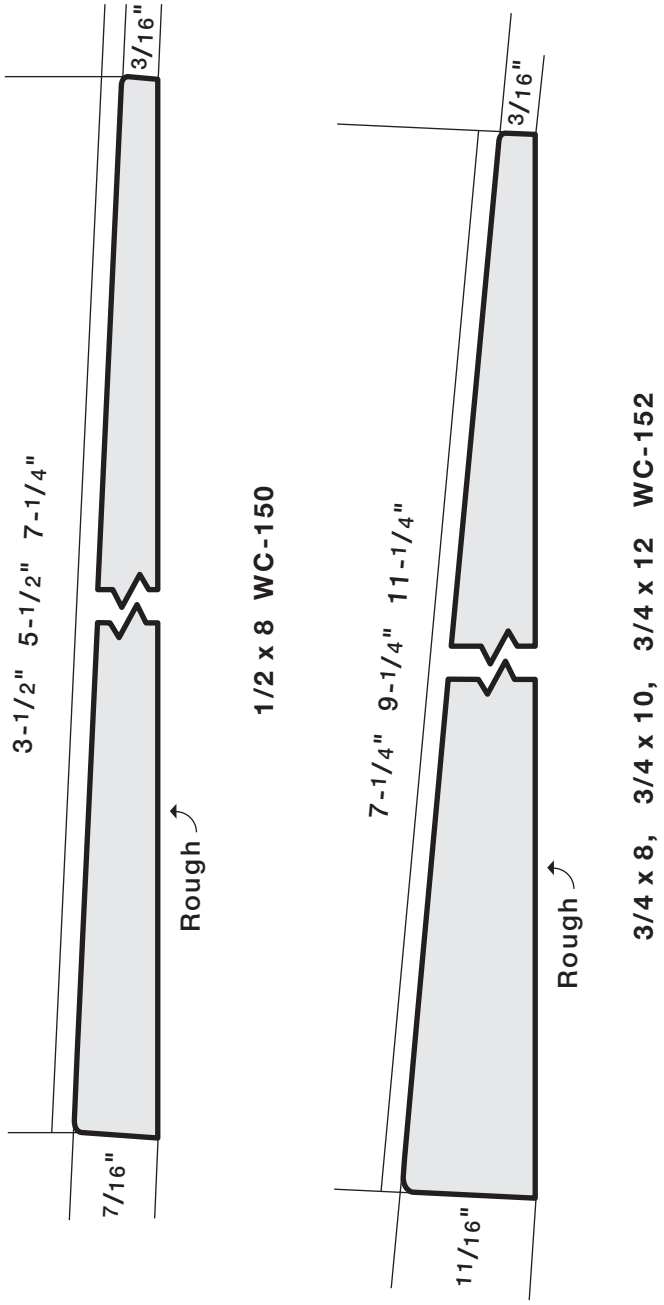
1/2 x 4 to 1/2 x 12 WC-142



1/2 x 4, 1/2 x 6 WC-144

STANDARD PATTERNS
BEVEL SIDING

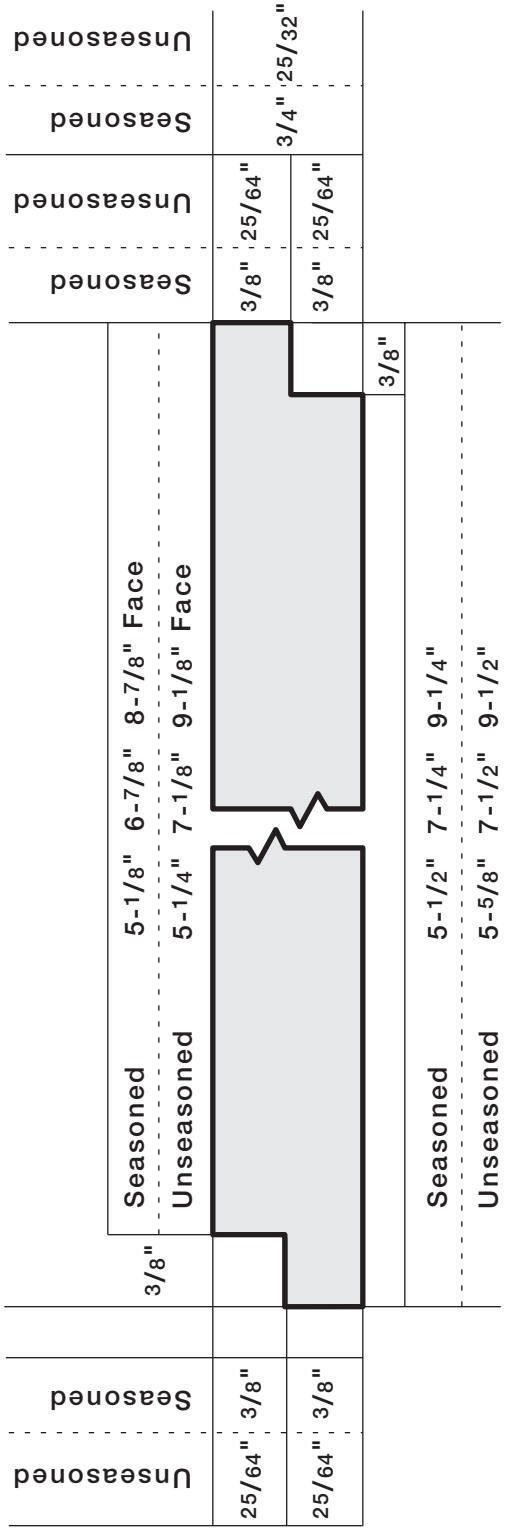
(Douglas Fir, Western Hemlock, Sitka Spruce)



(See also Page 54 for Western Red Cedar Bevel Siding Pattern)

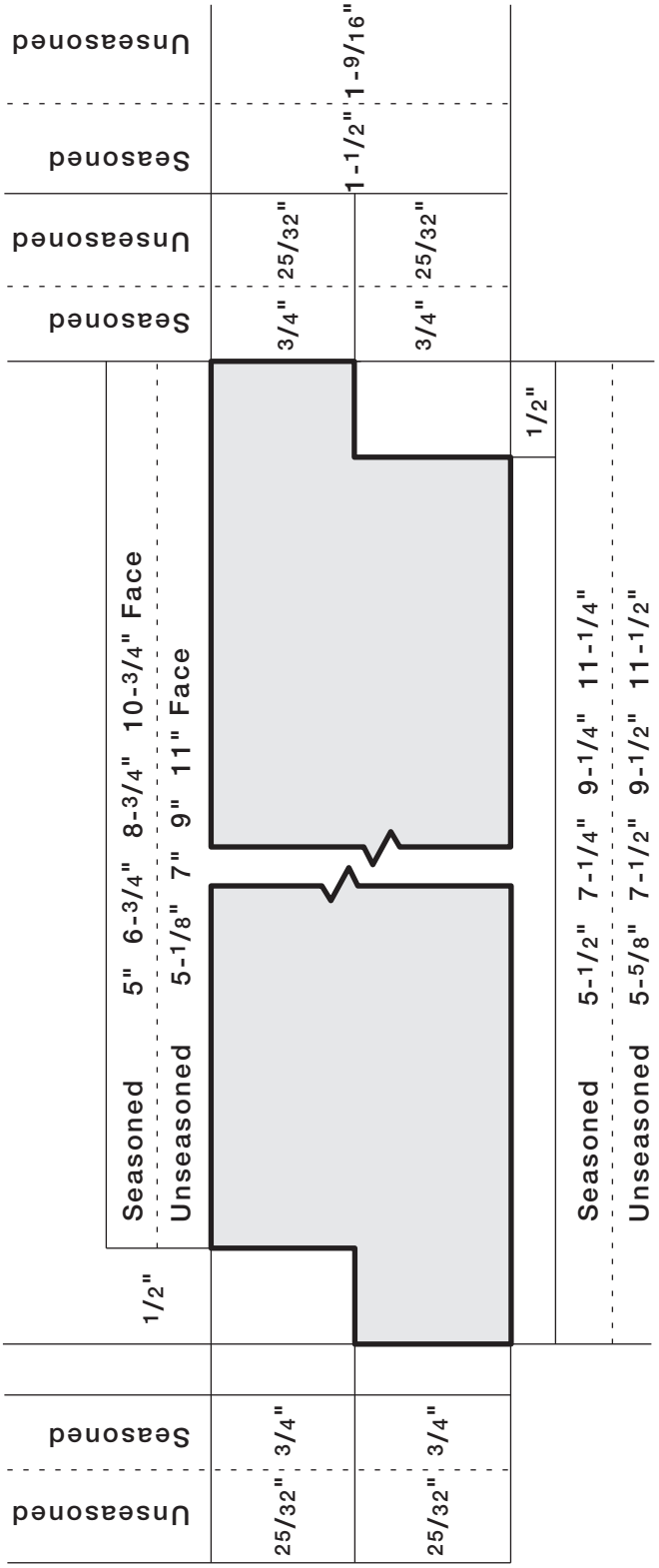
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Shiplap



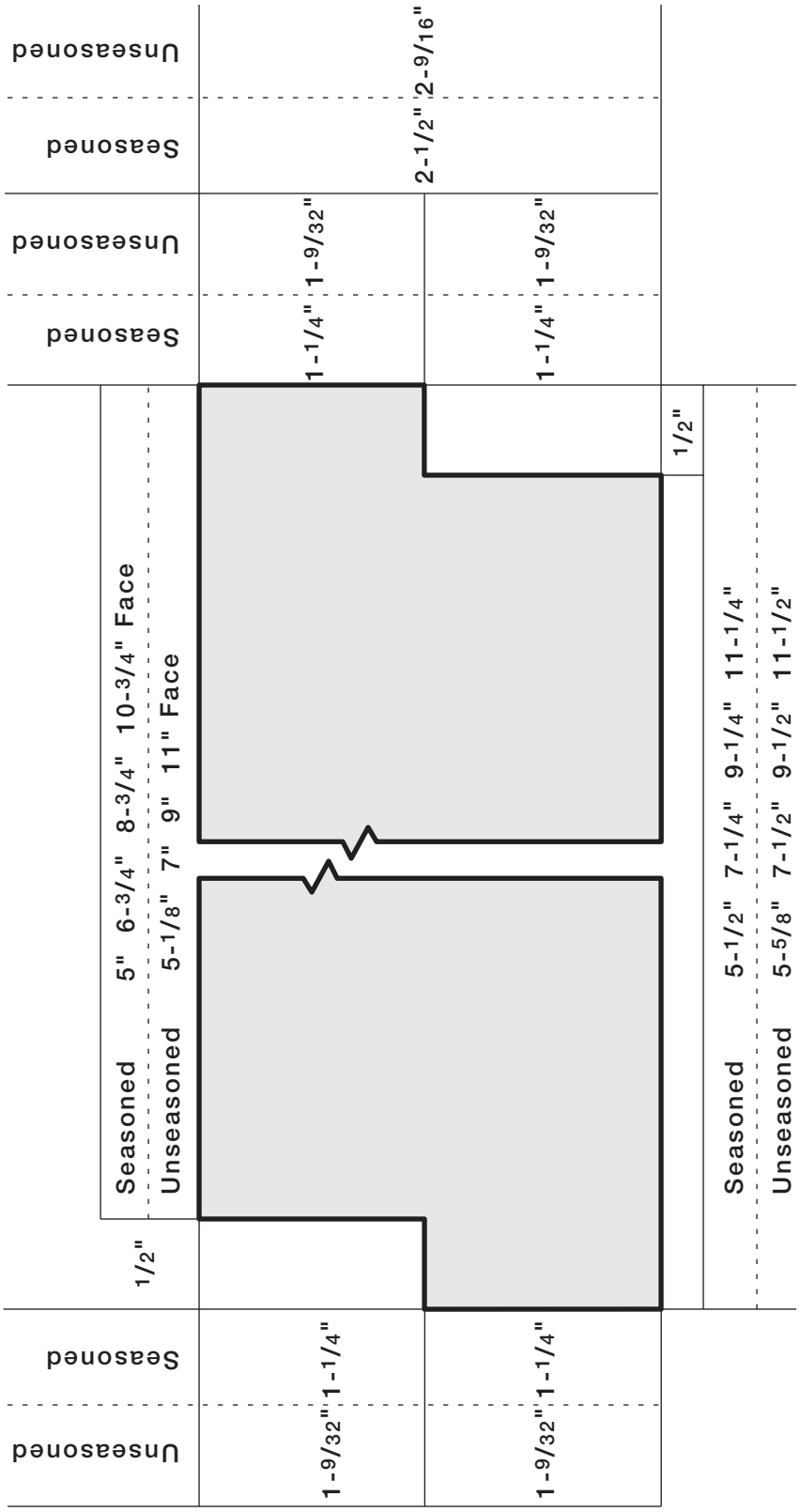
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Shiplap



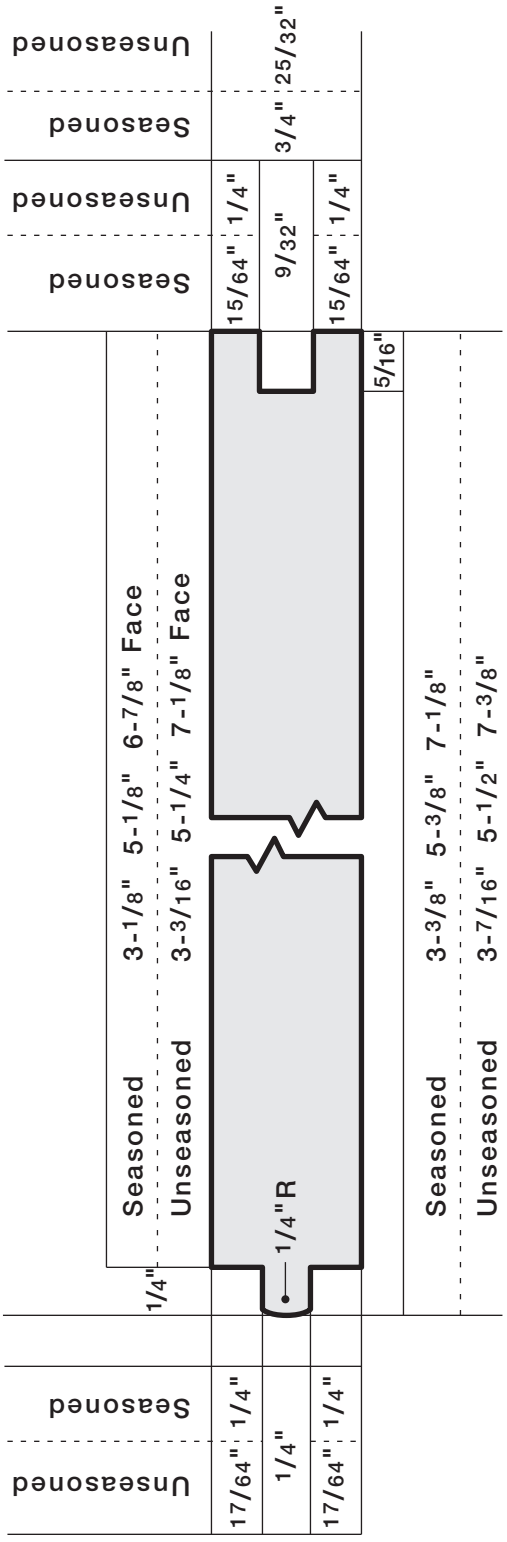
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Shiplap



STANDARD PATTERNS
CONSTRUCTION PATTERNS

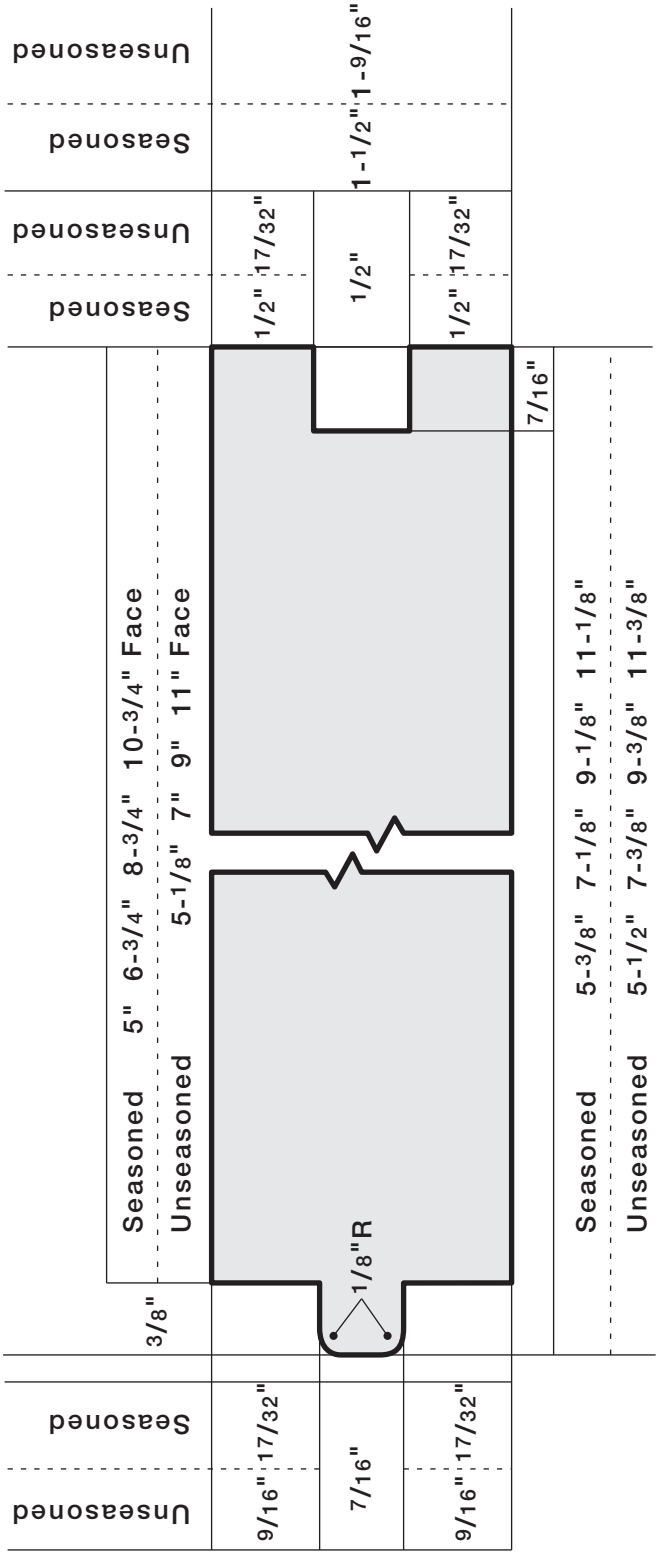
Dressed and Center Matched



1 x 4, 1 x 6, 1 x 8 D & C.M.

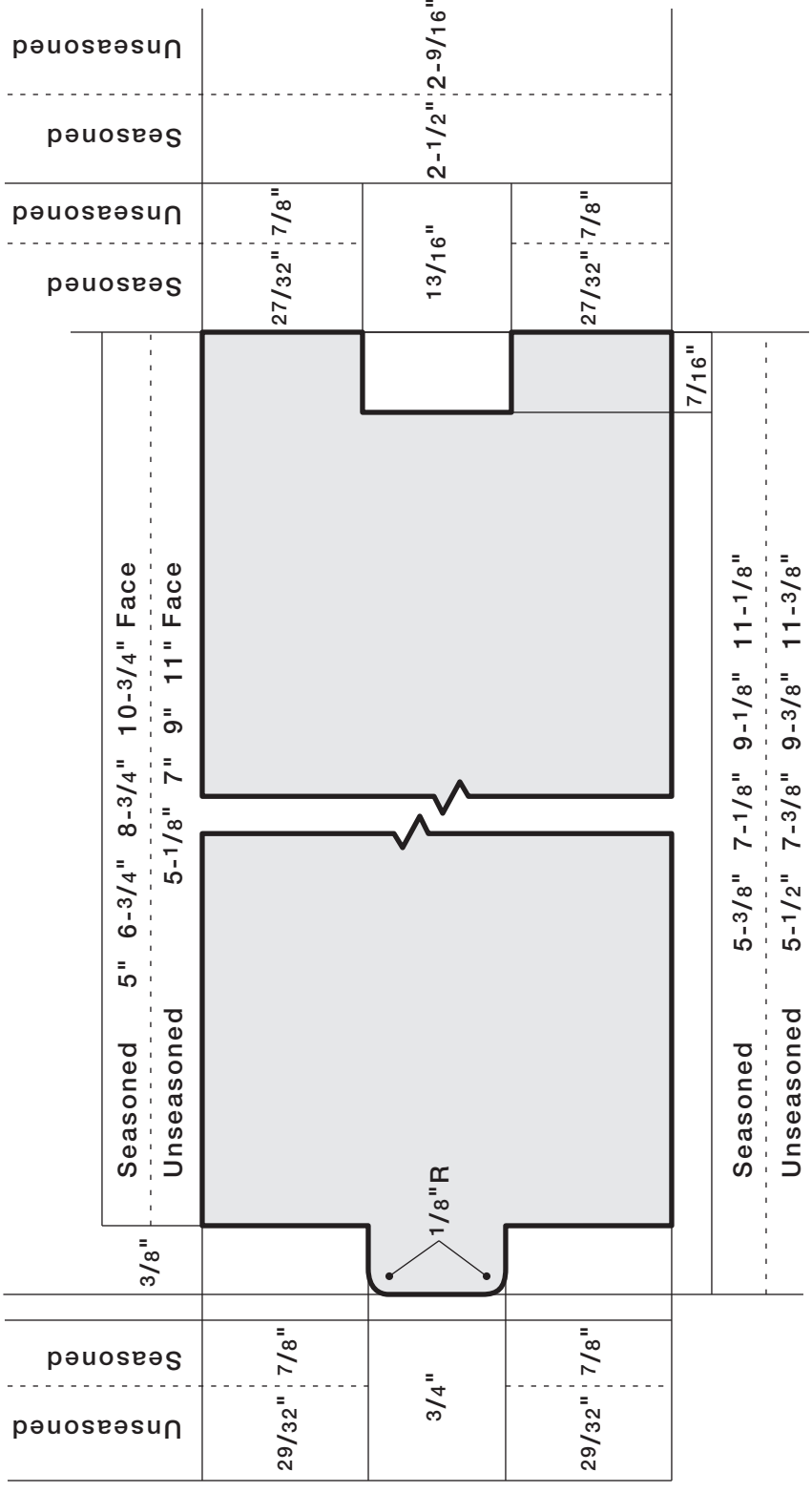
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Dressed and Center Matched



STANDARD PATTERNS
CONSTRUCTION PATTERNS

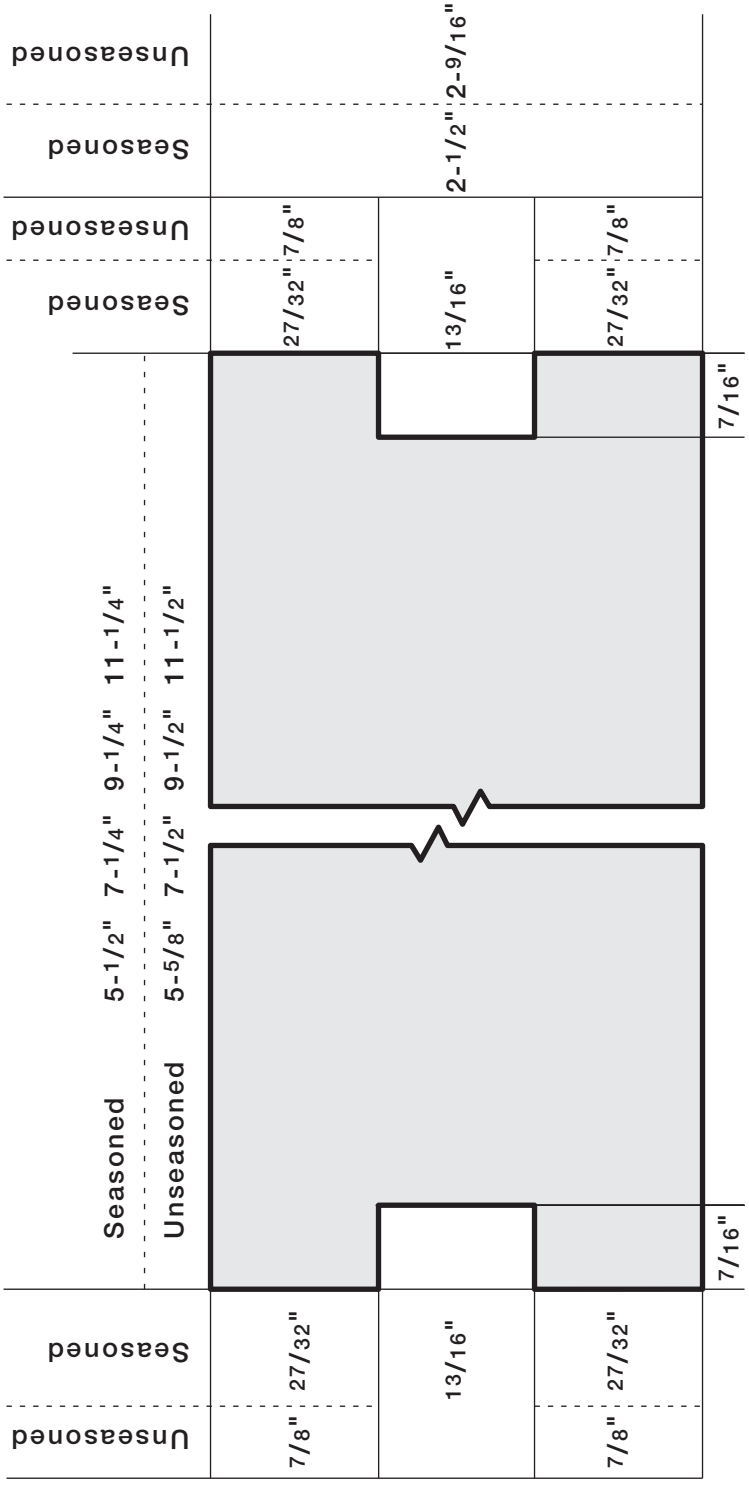
Dressed and Center Matched



3 x 6, 3 x 8, 3 x 10, 3 x 12 D & C.M.

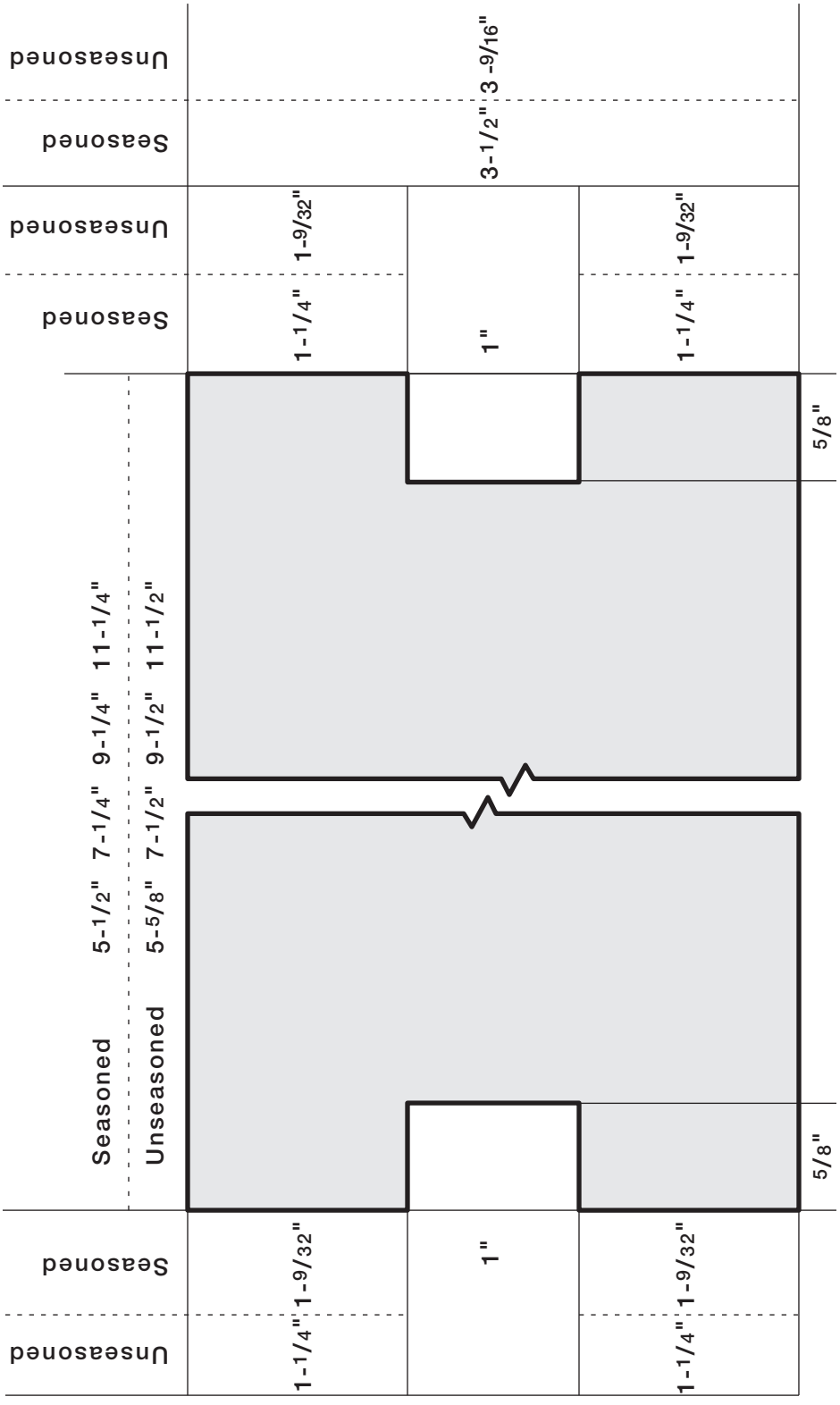
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Grooved for Splines



STANDARD PATTERNS
CONSTRUCTION PATTERNS

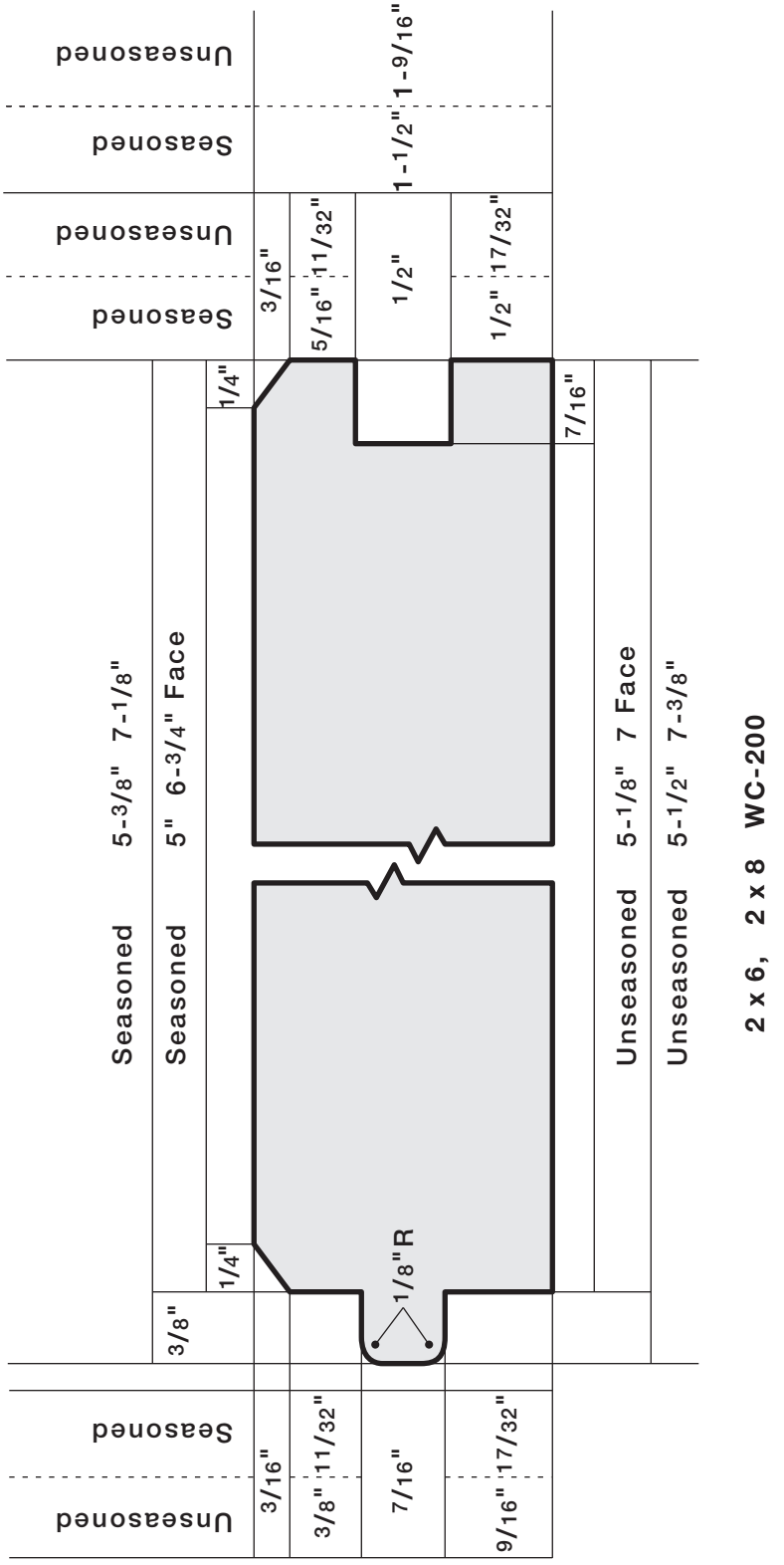
Grooved for Splines



4" S2S GROOVED FOR SPLINES
6" AND THICKER, ALL WIDTHS GROOVED
1-5/8" WIDE AND 1-11/32" DEEP

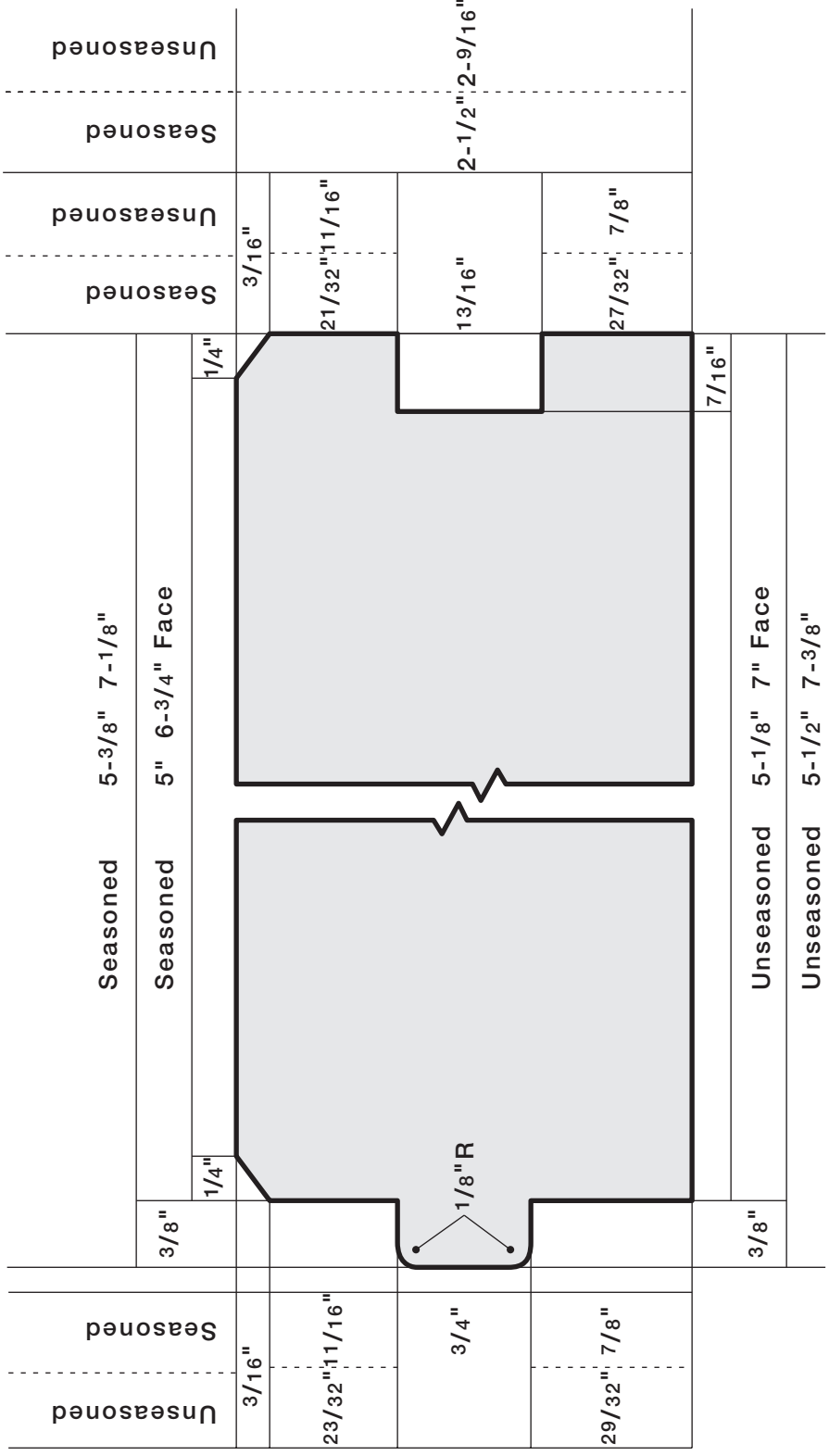
STANDARD PATTERNS
CONSTRUCTION PATTERNS

"V" Joint



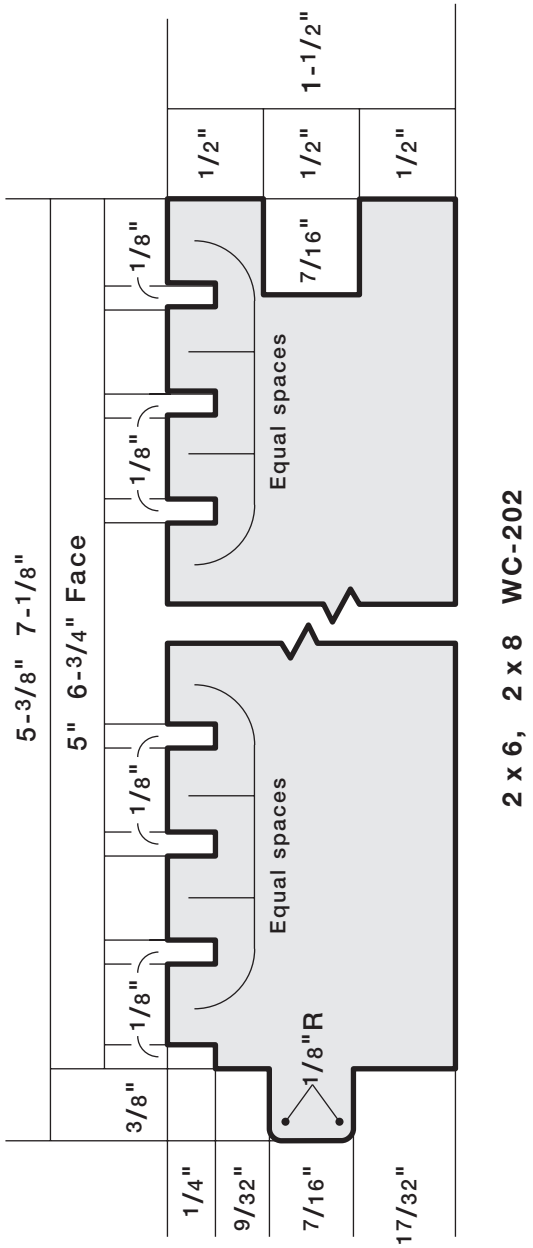
STANDARD PATTERNS
CONSTRUCTION PATTERNS

"V" Joint



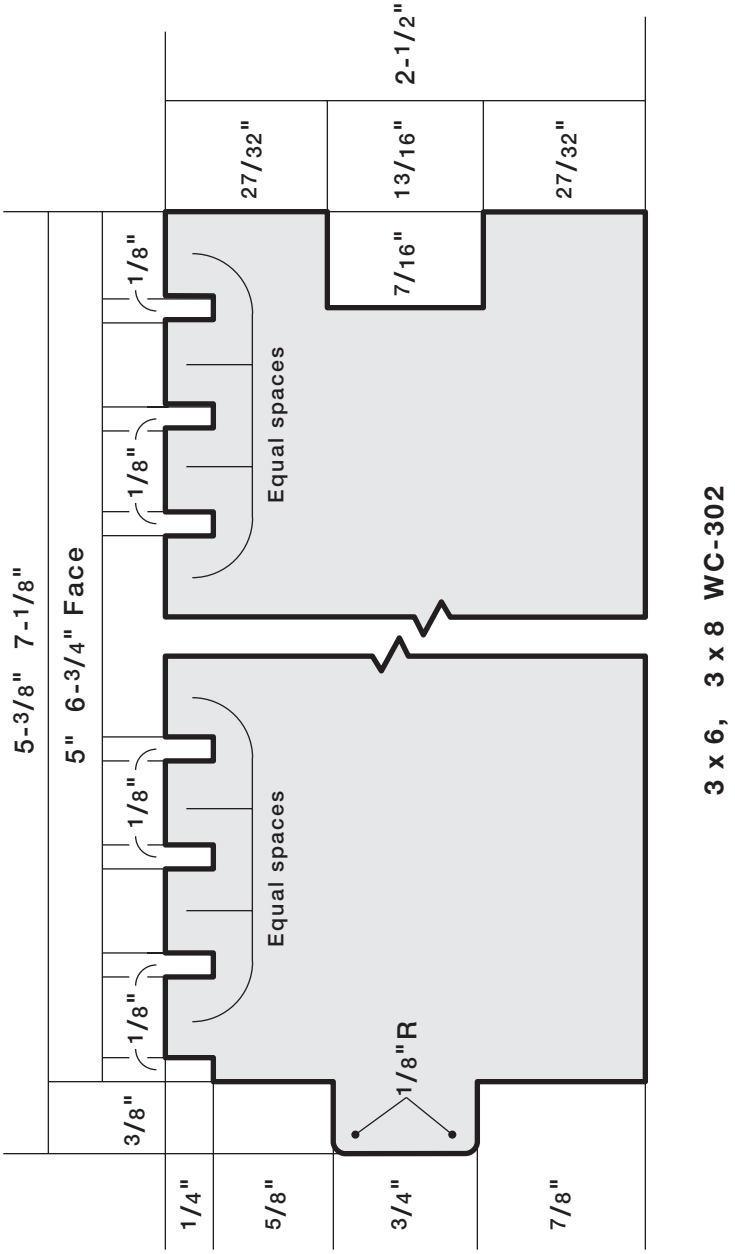
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Seasoned Acoustical



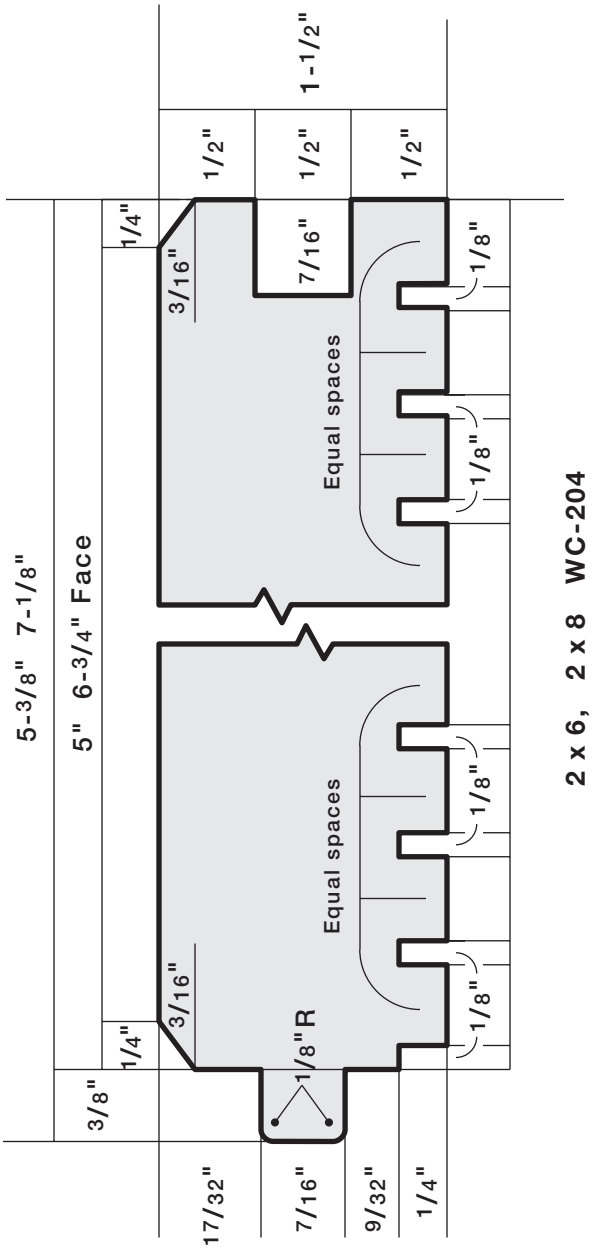
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Seasoned Acoustical



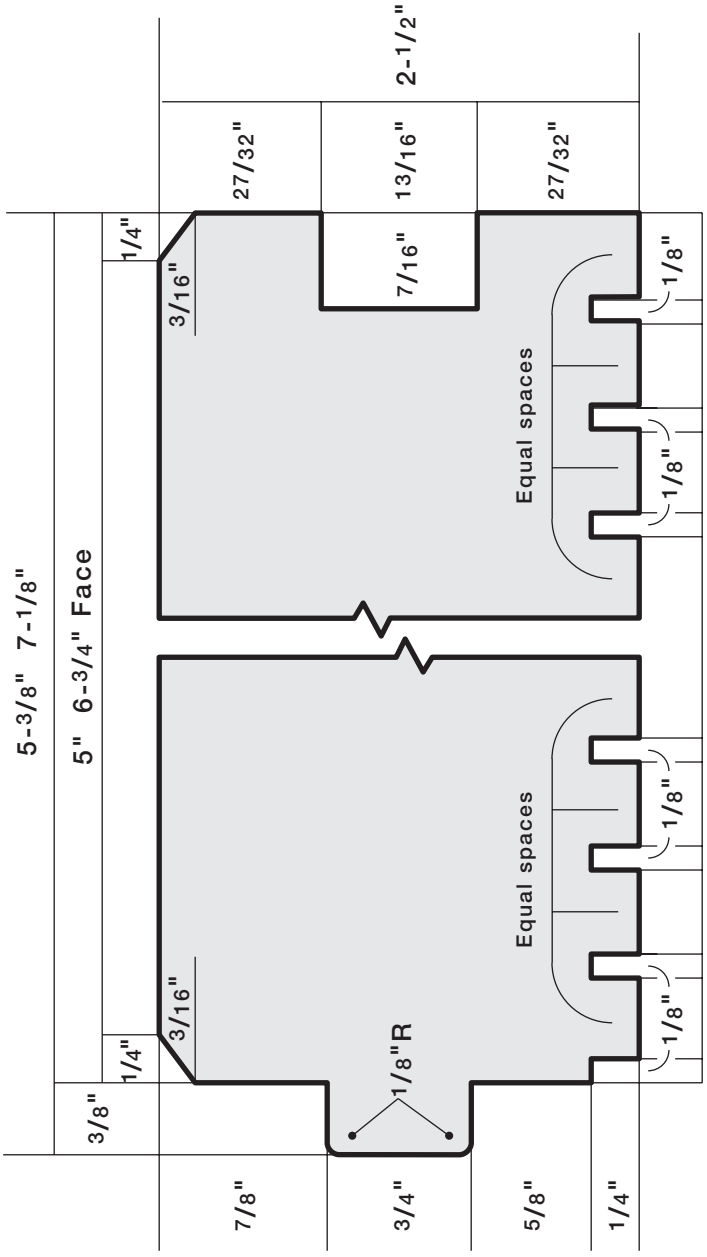
STANDARD PATTERNS
CONSTRUCTION PATTERNS

Seasoned Acoustical
And "V" Joint Combination

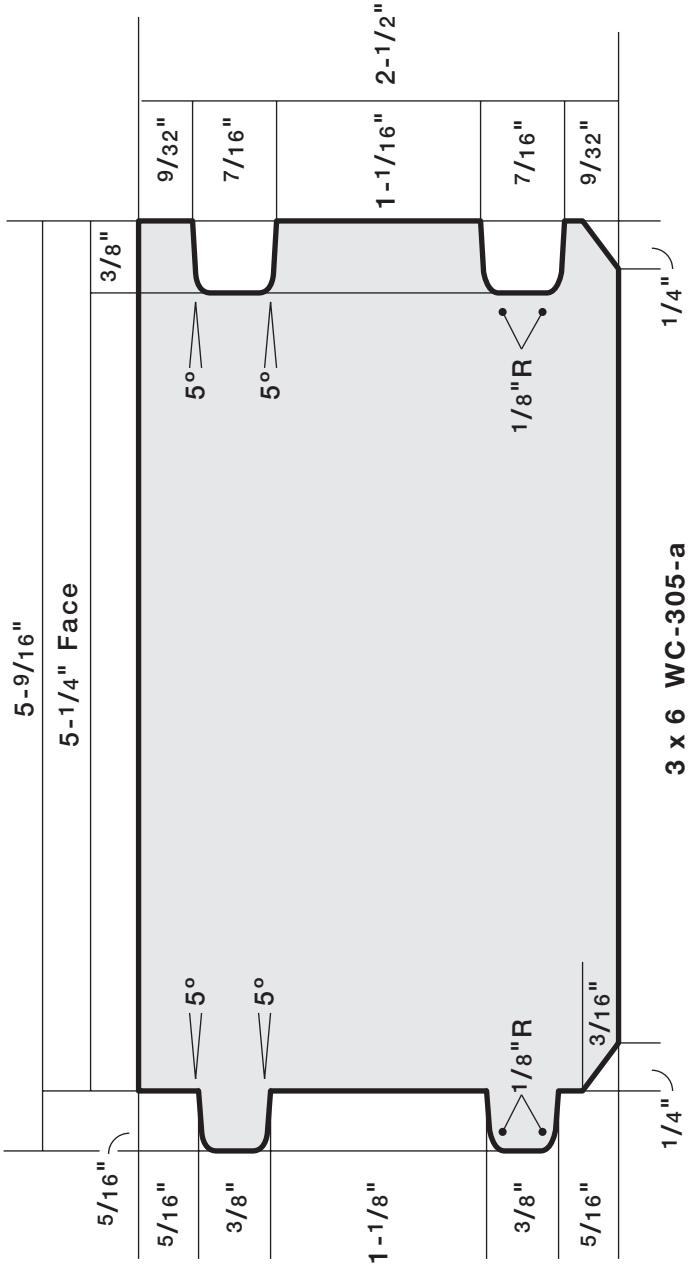


STANDARD PATTERNS
CONSTRUCTION PATTERNS

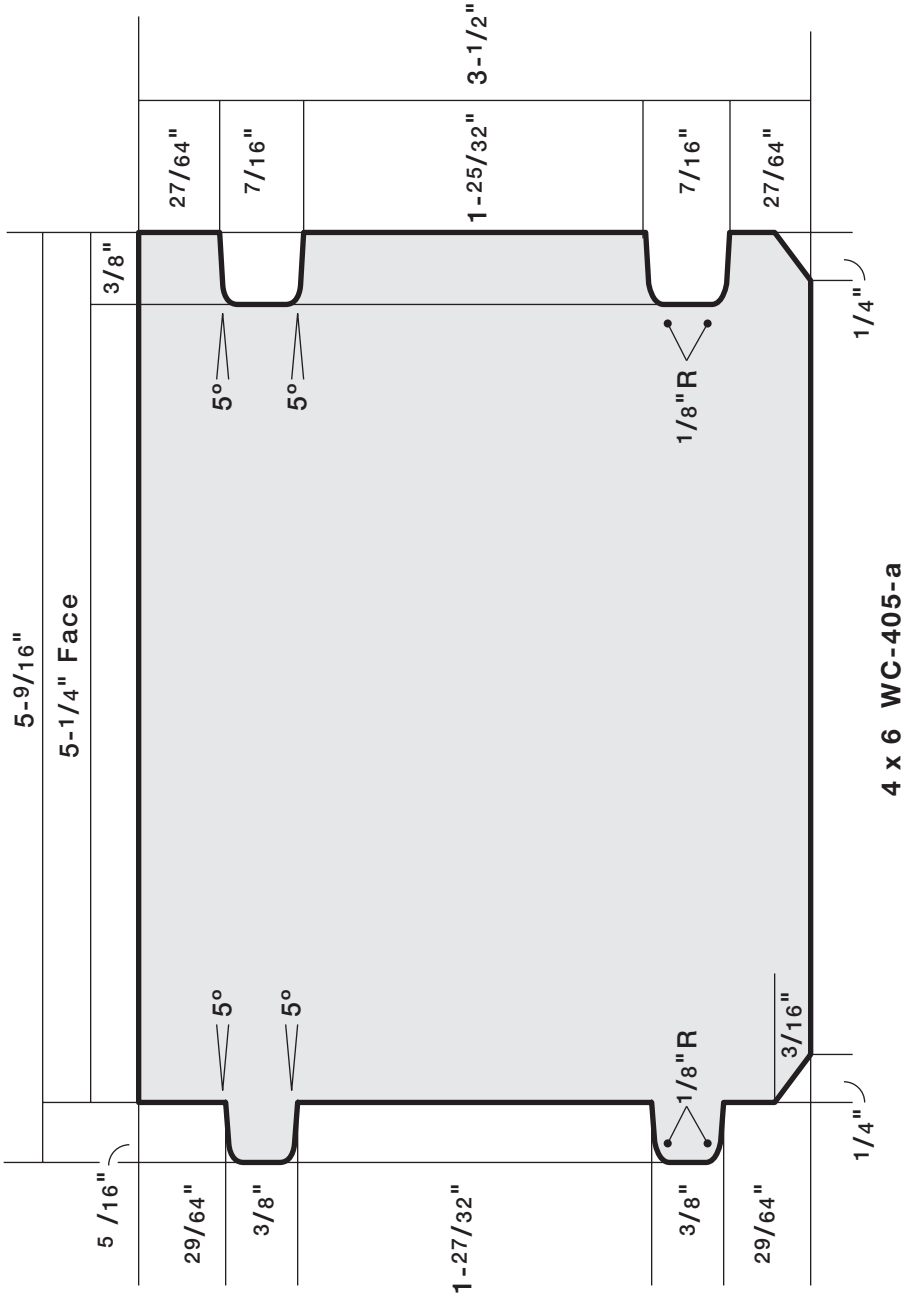
Seasoned Acoustical
And "V" Joint Combination



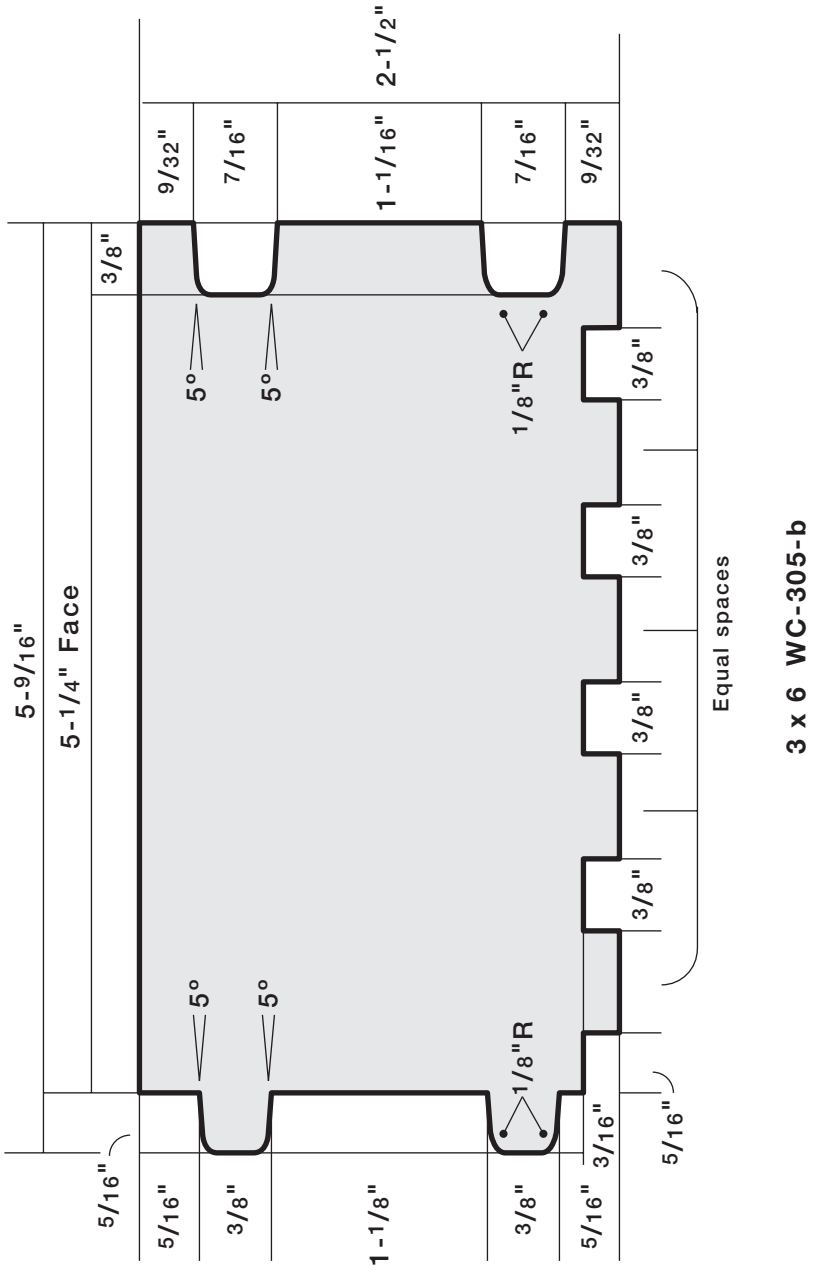
STANDARD PATTERNS
V-JOINT



STANDARD PATTERNS
V-JOINT

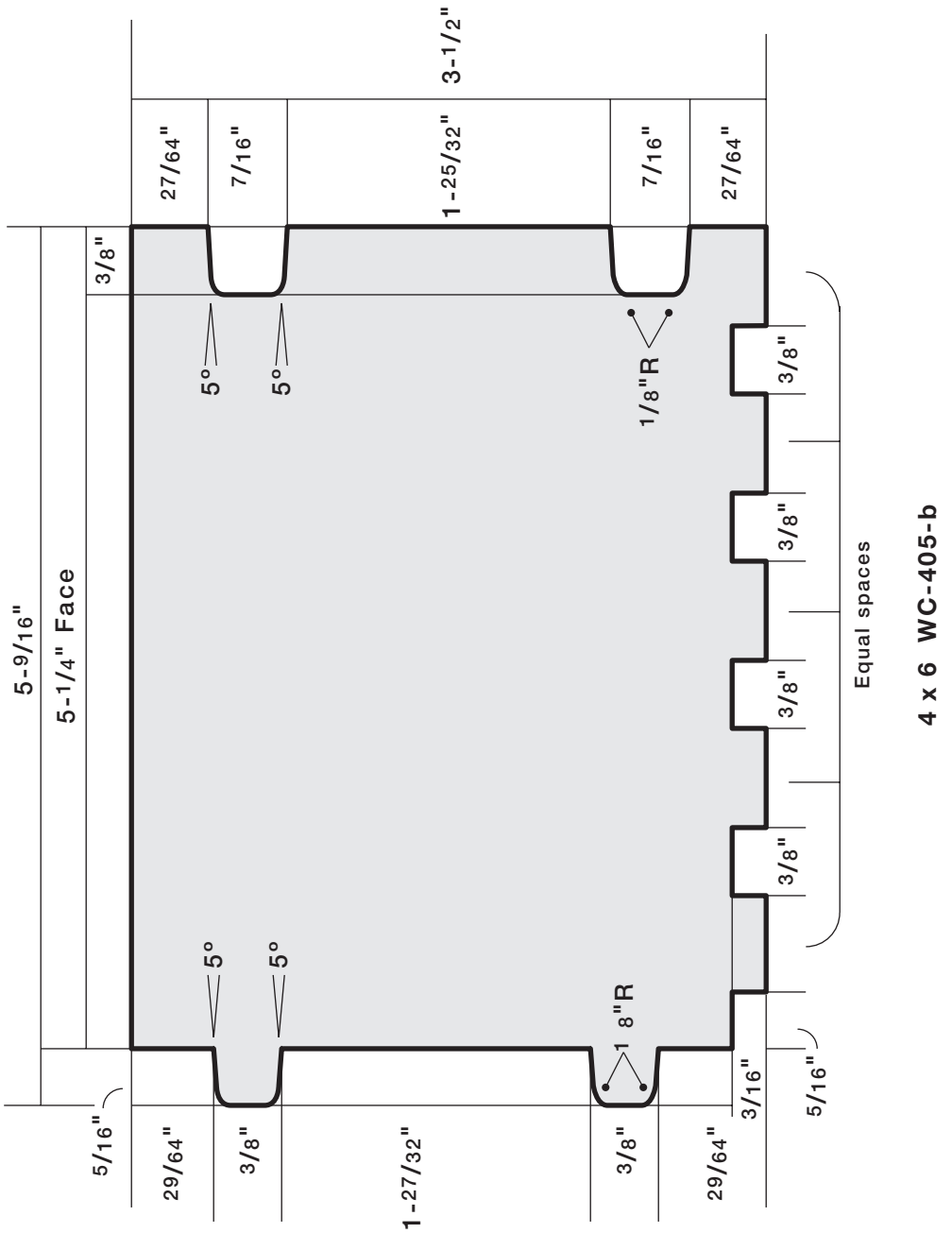


STANDARD PATTERNS
GROOVED



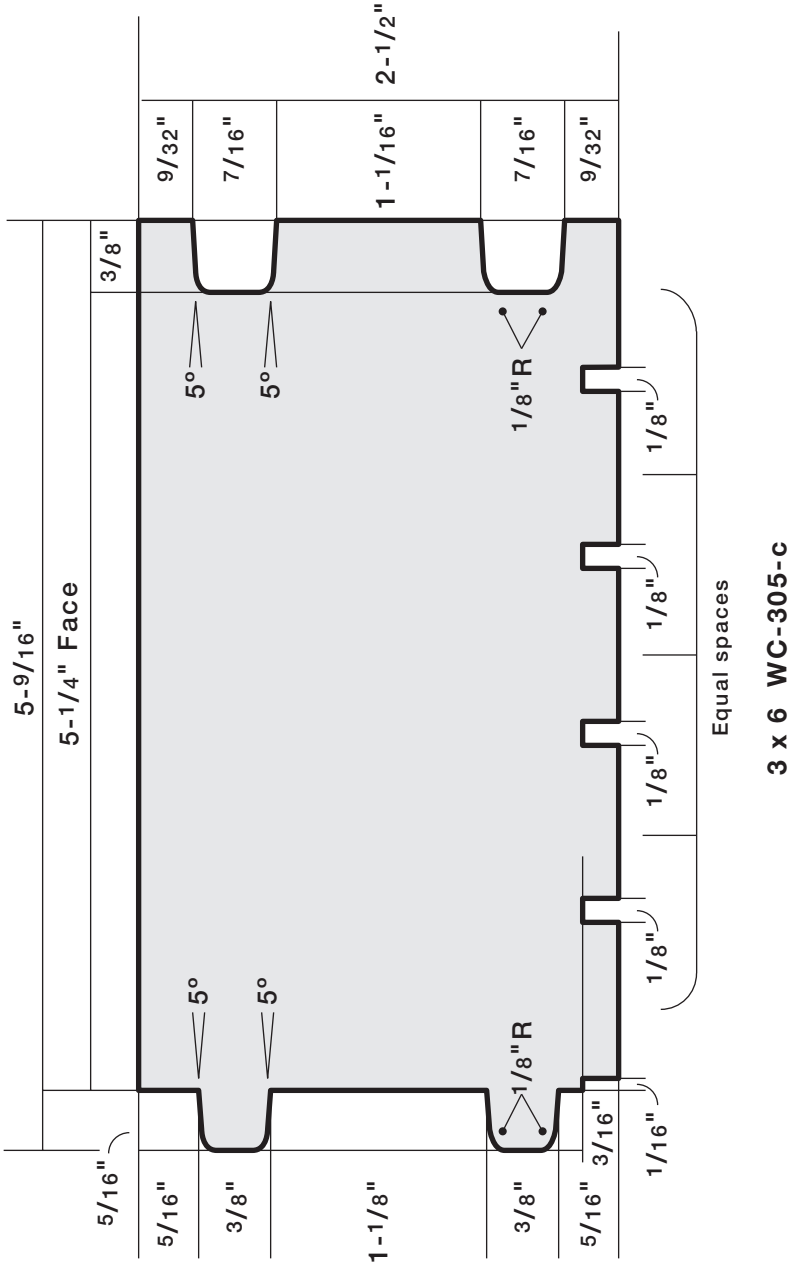
3 x 6 WC-305-b

STANDARD PATTERNS
GROOVED



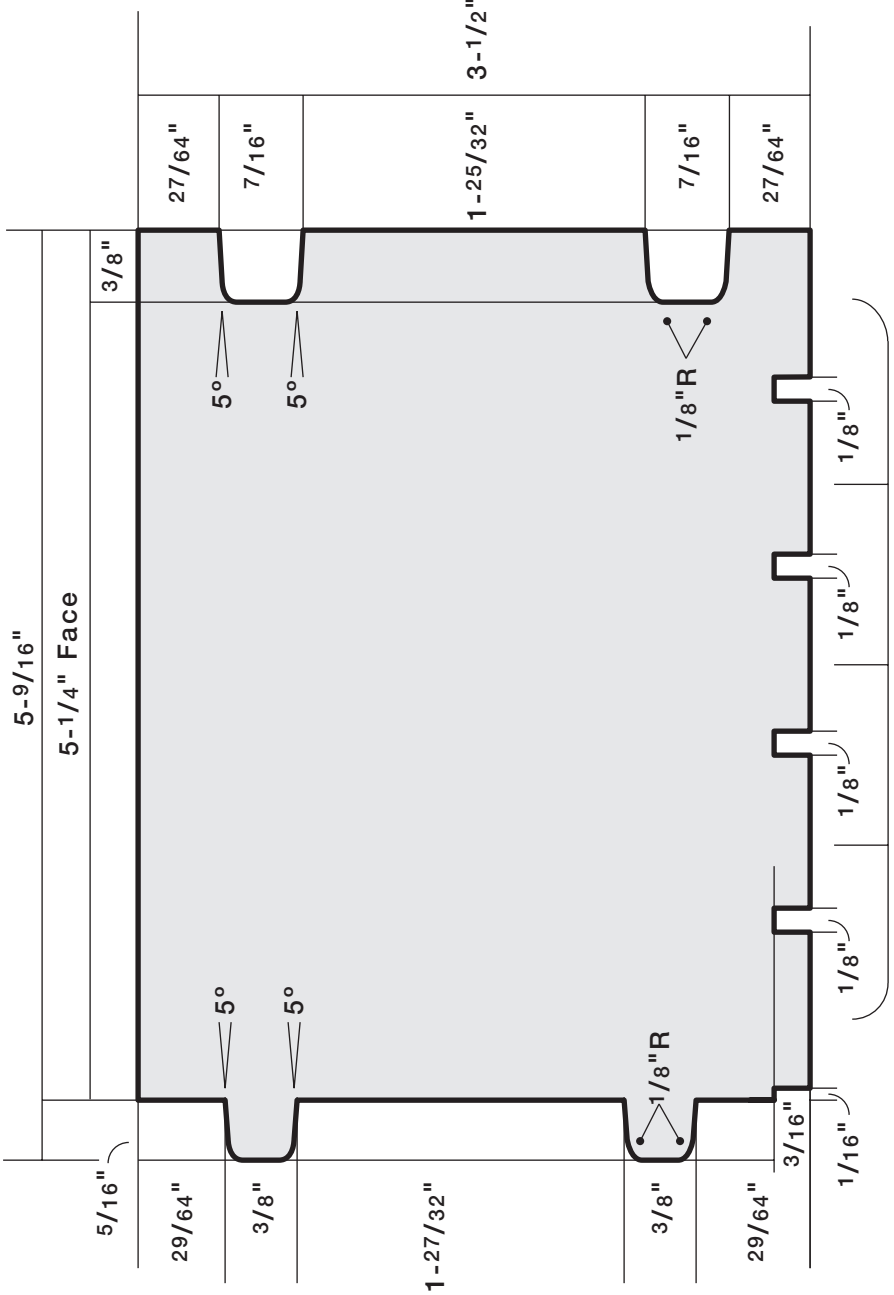
4 x 6 WC-405-b

STANDARD PATTERNS
STRIATED



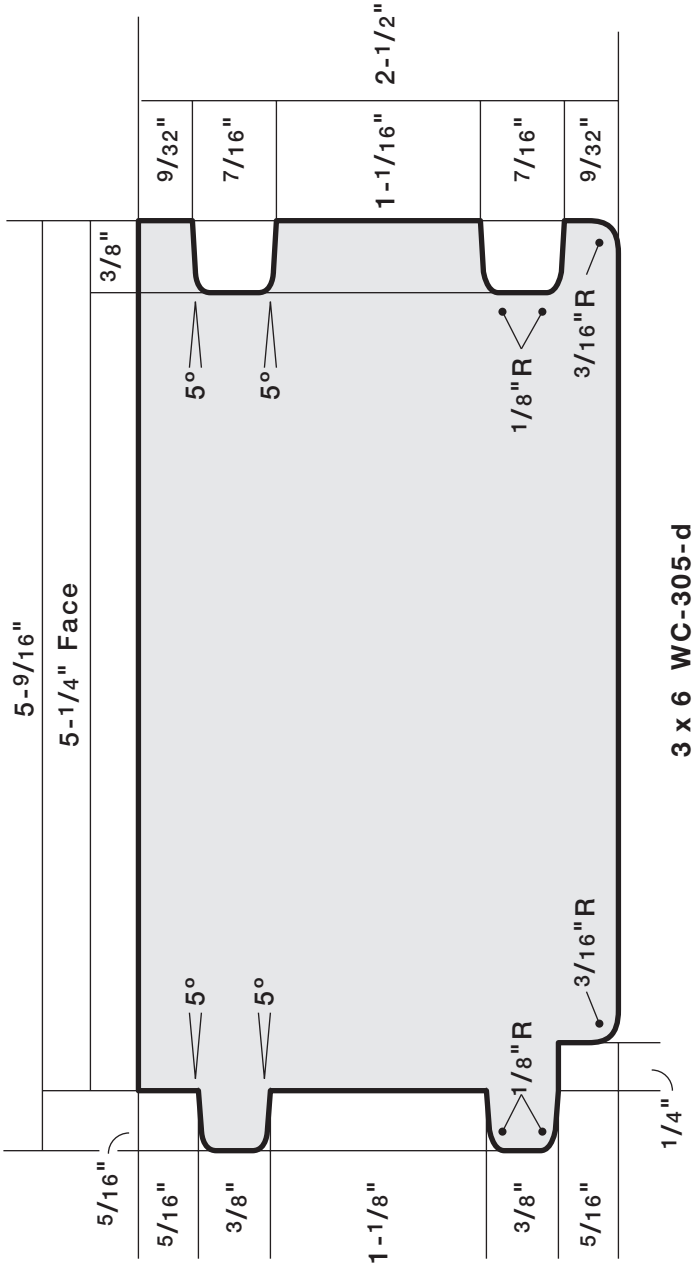
3 x 6 WC-305-c

STANDARD PATTERNS
STRIATED

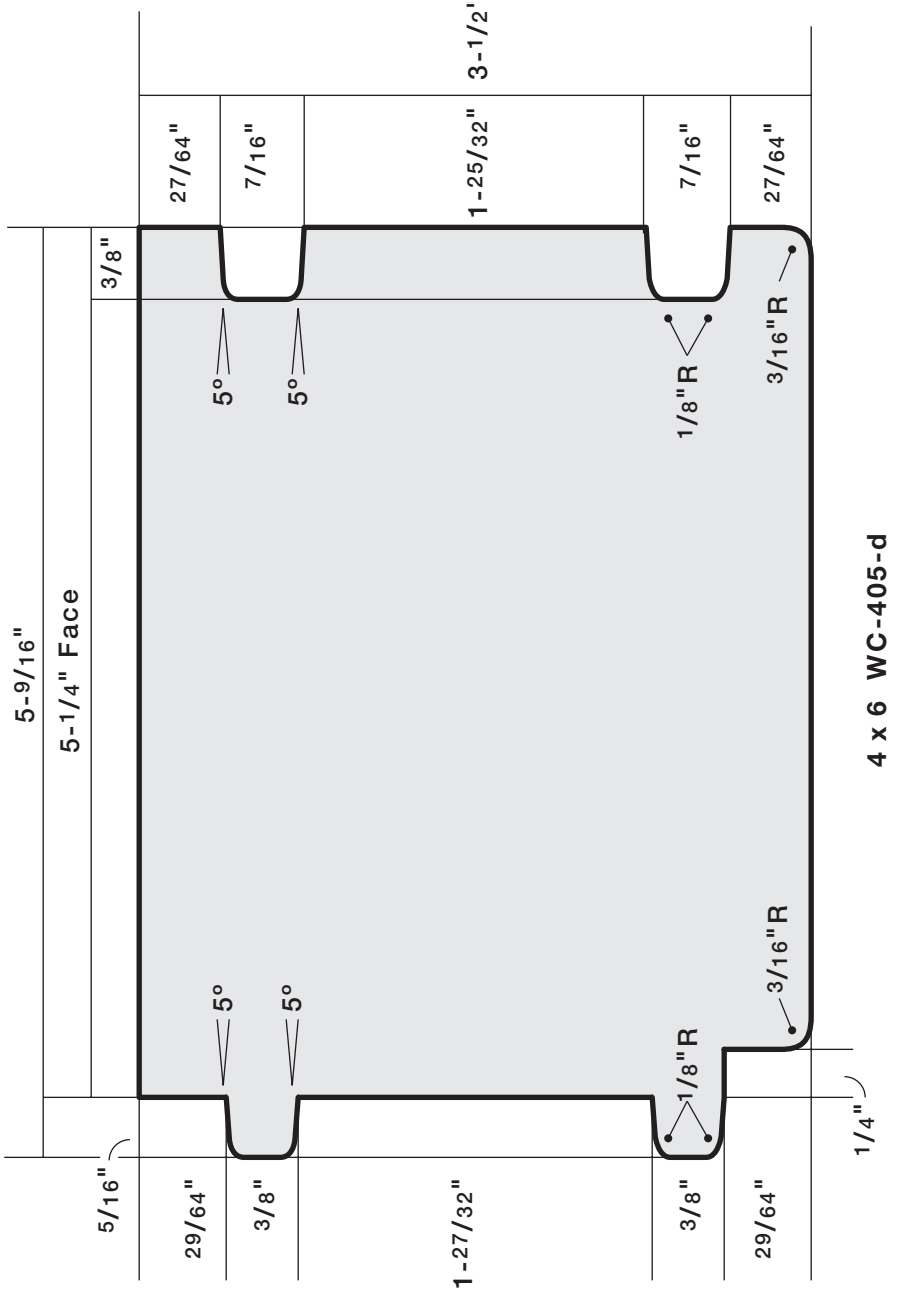


4 x 6 WC-405-c

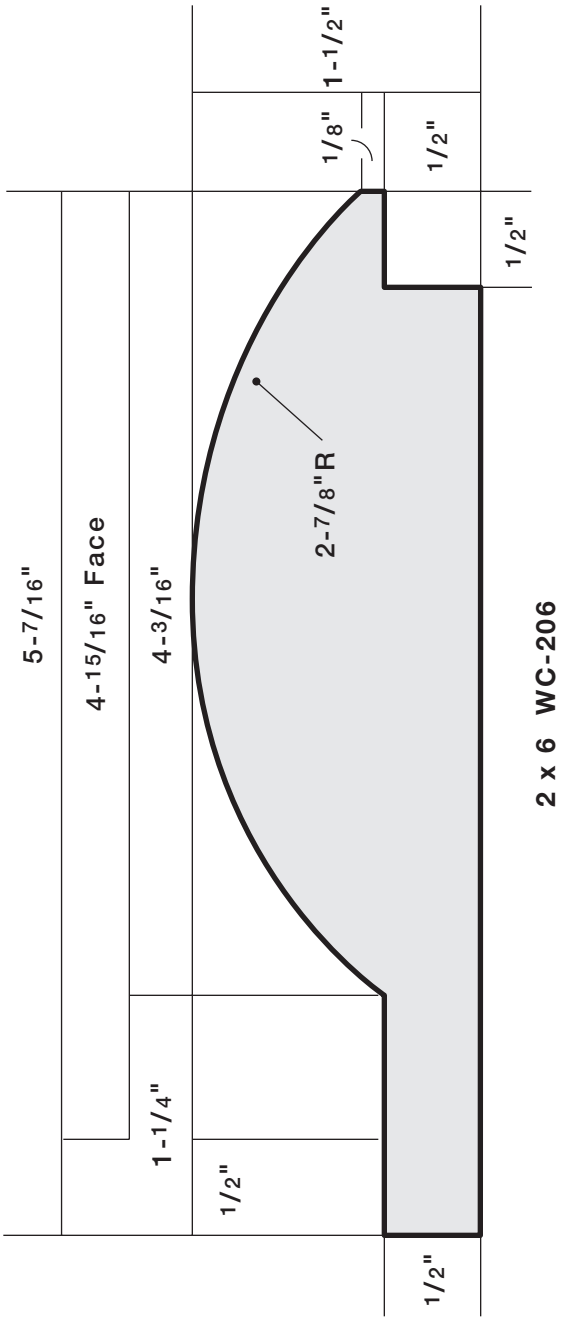
STANDARD PATTERNS
EASED JOINT



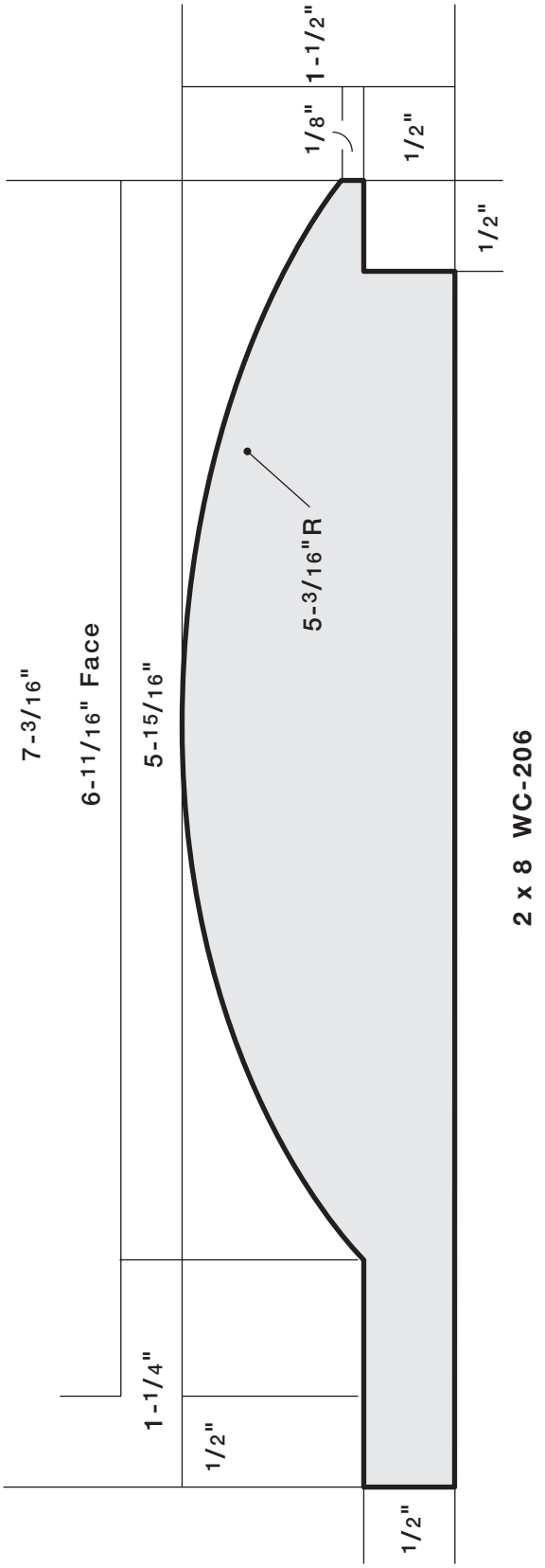
STANDARD PATTERNS
EASED JOINT



STANDARD PATTERNS
LOG CABIN SIDING

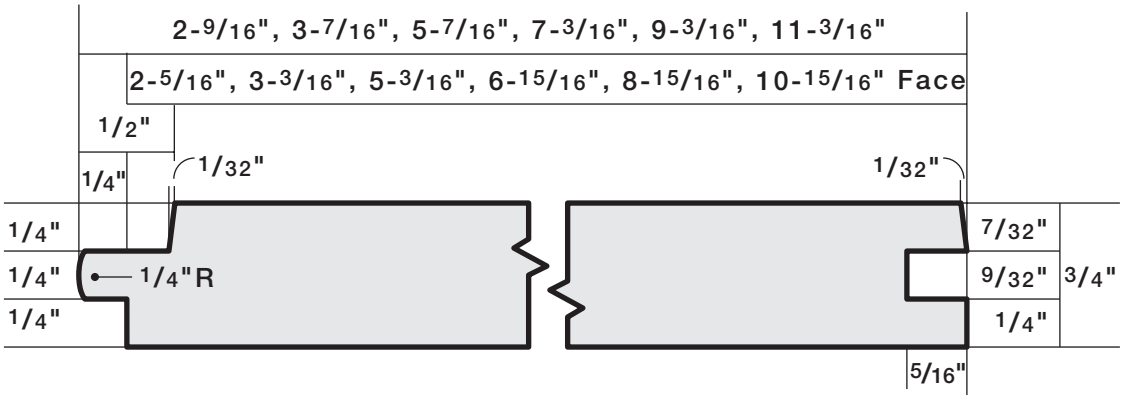


STANDARD PATTERNS
LOG CABIN SIDING

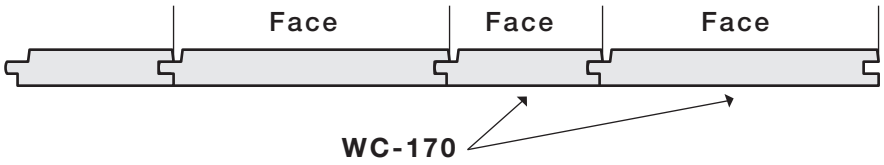


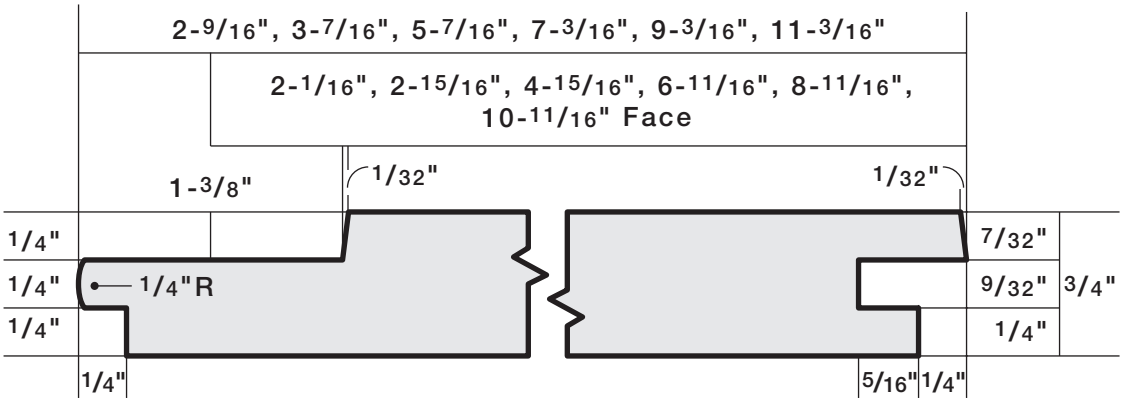
STANDARD PATTERNS
PANELING

Note: These Patterns are Usually Placed Vertically

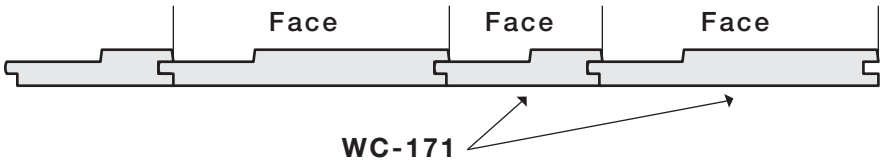


1 x 3, 1 x 4, 1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-170

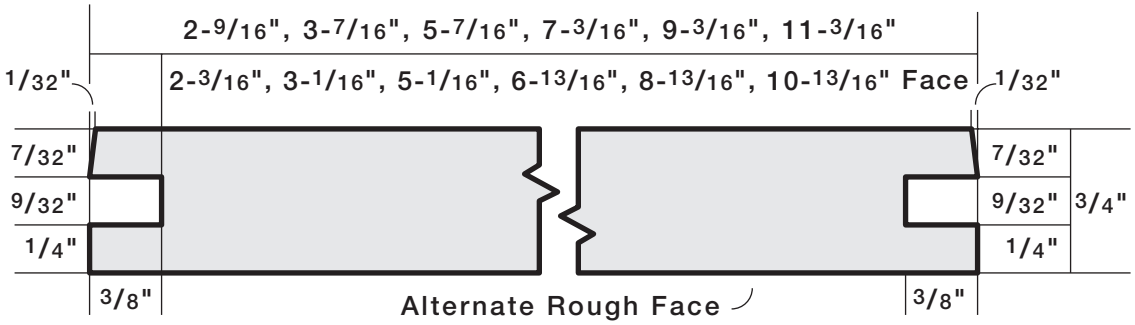




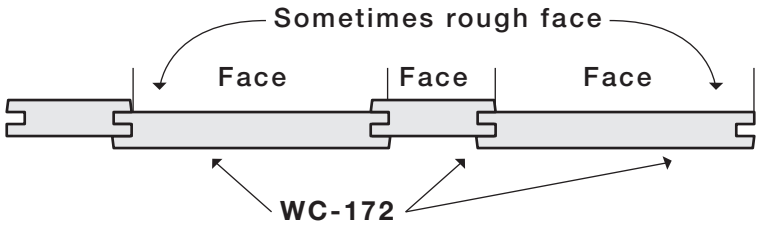
1 x 3, 1 x 4, 1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-171

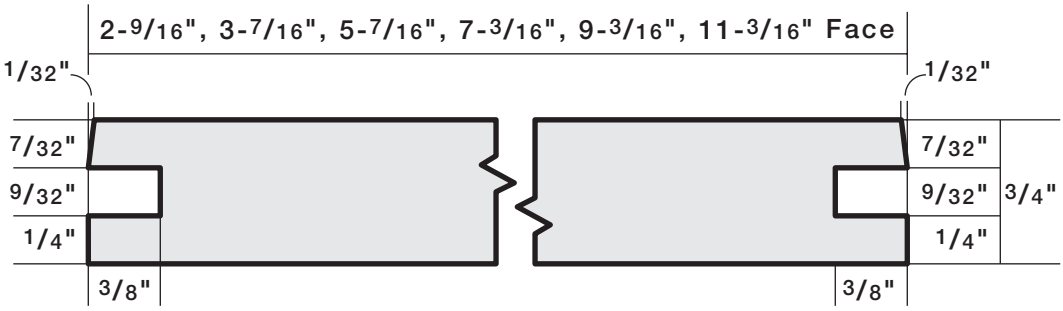


STANDARD PATTERNS
PANELING

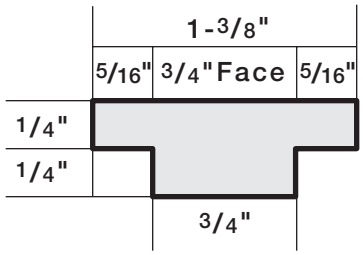


1 x 3, 1 x 4, 1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-172

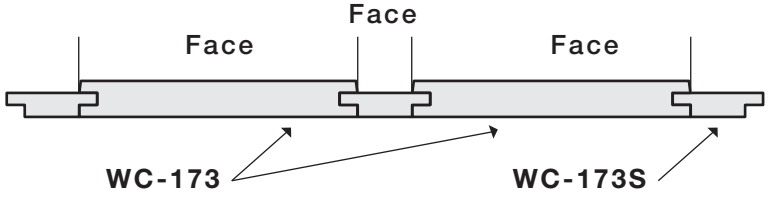




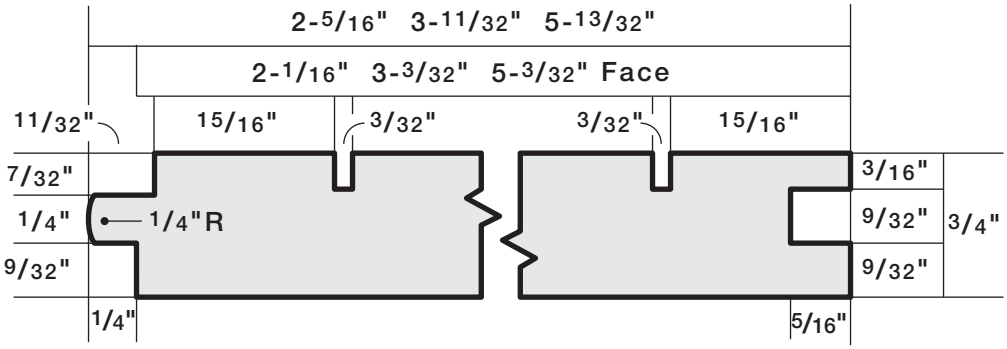
1 x 3, 1 x 4, 1 x 6, 1 x 8, 1 x 10, 1 x 12 WC-173



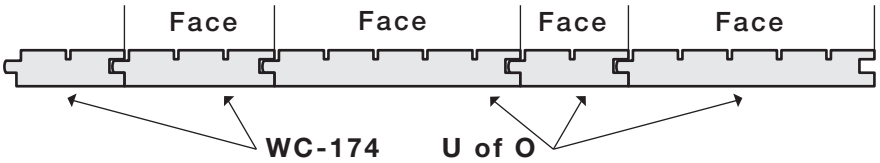
1/2 x 1-1/2 WC-173S (Spline)



STANDARD PATTERNS
PANELING

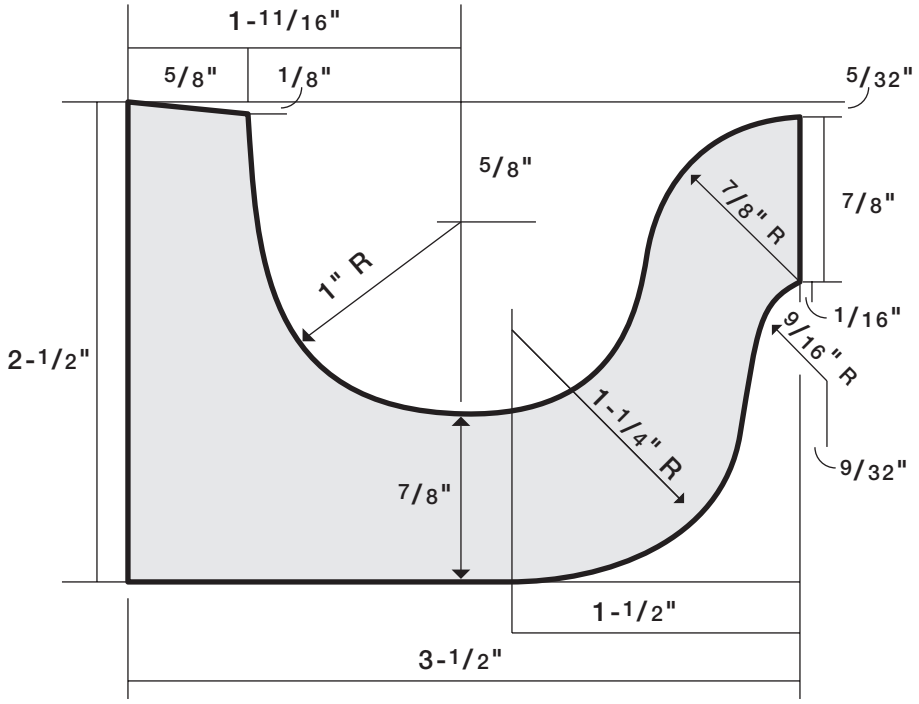


1 x 3, 1 x 4, 1 x 6 WC-174 U of O

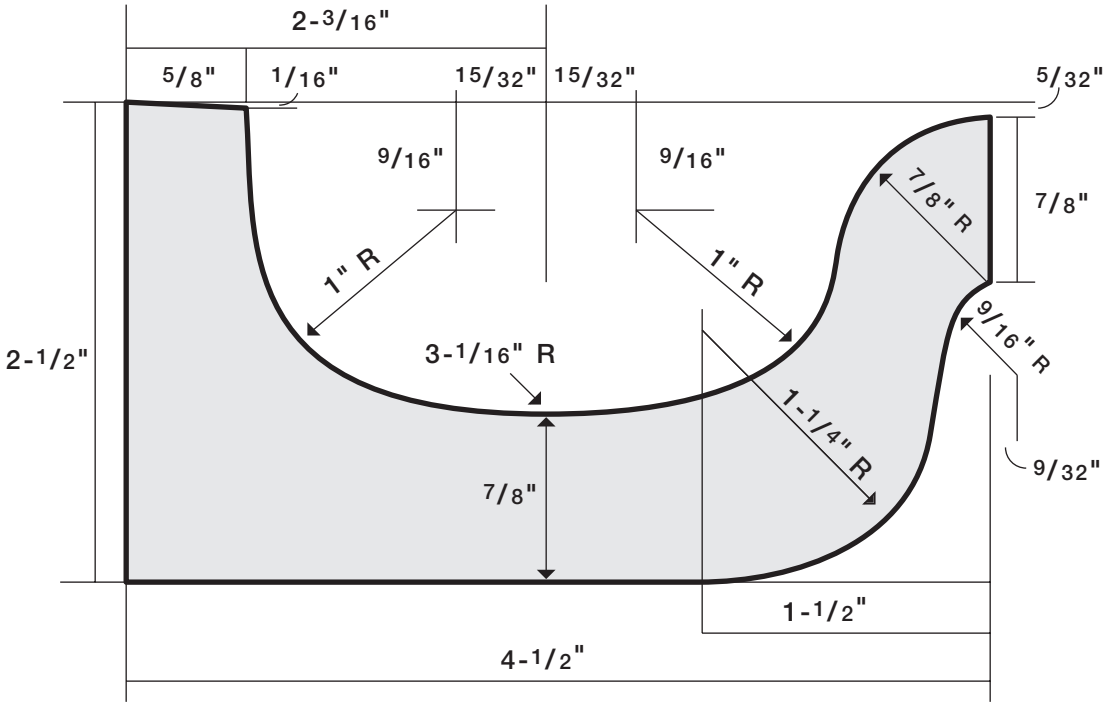


Random widths may be used to give a uniform face pattern

STANDARD PATTERNS
GUTTER

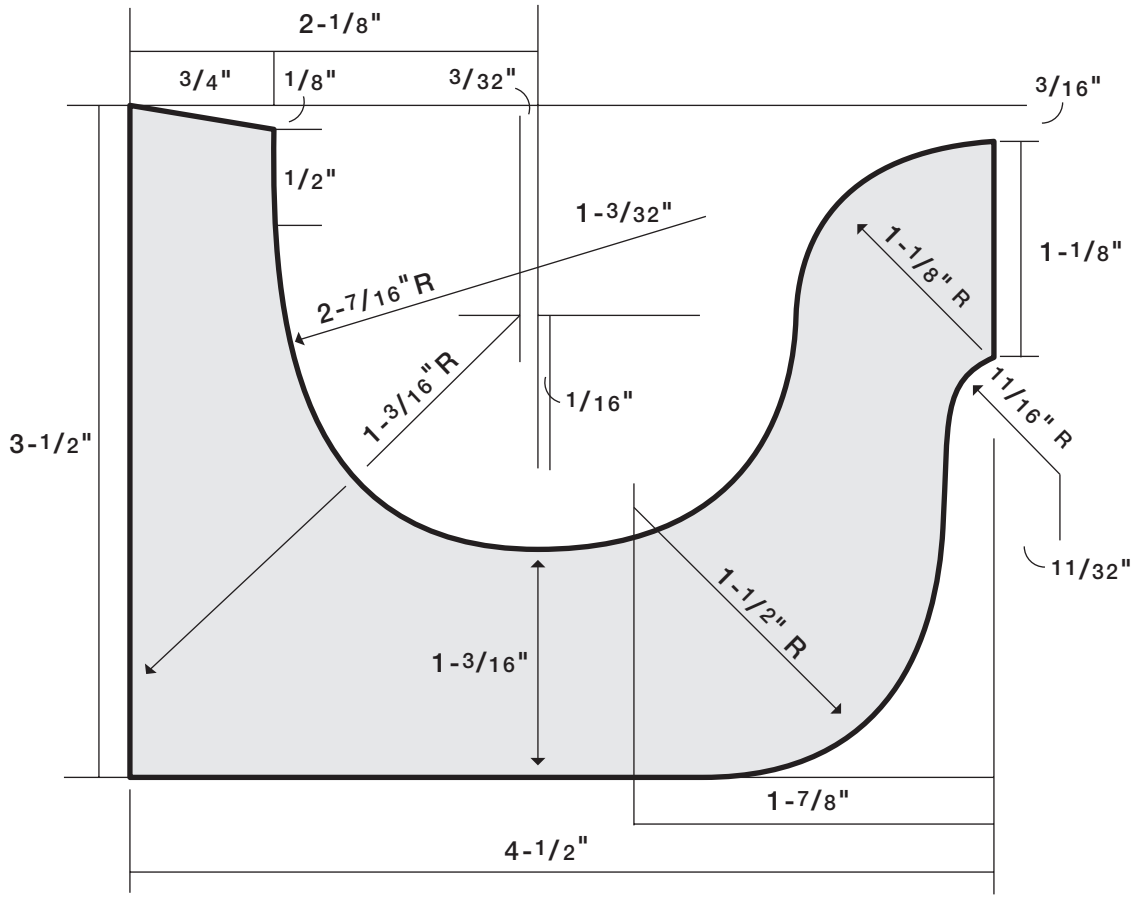


3 x 4 Boston



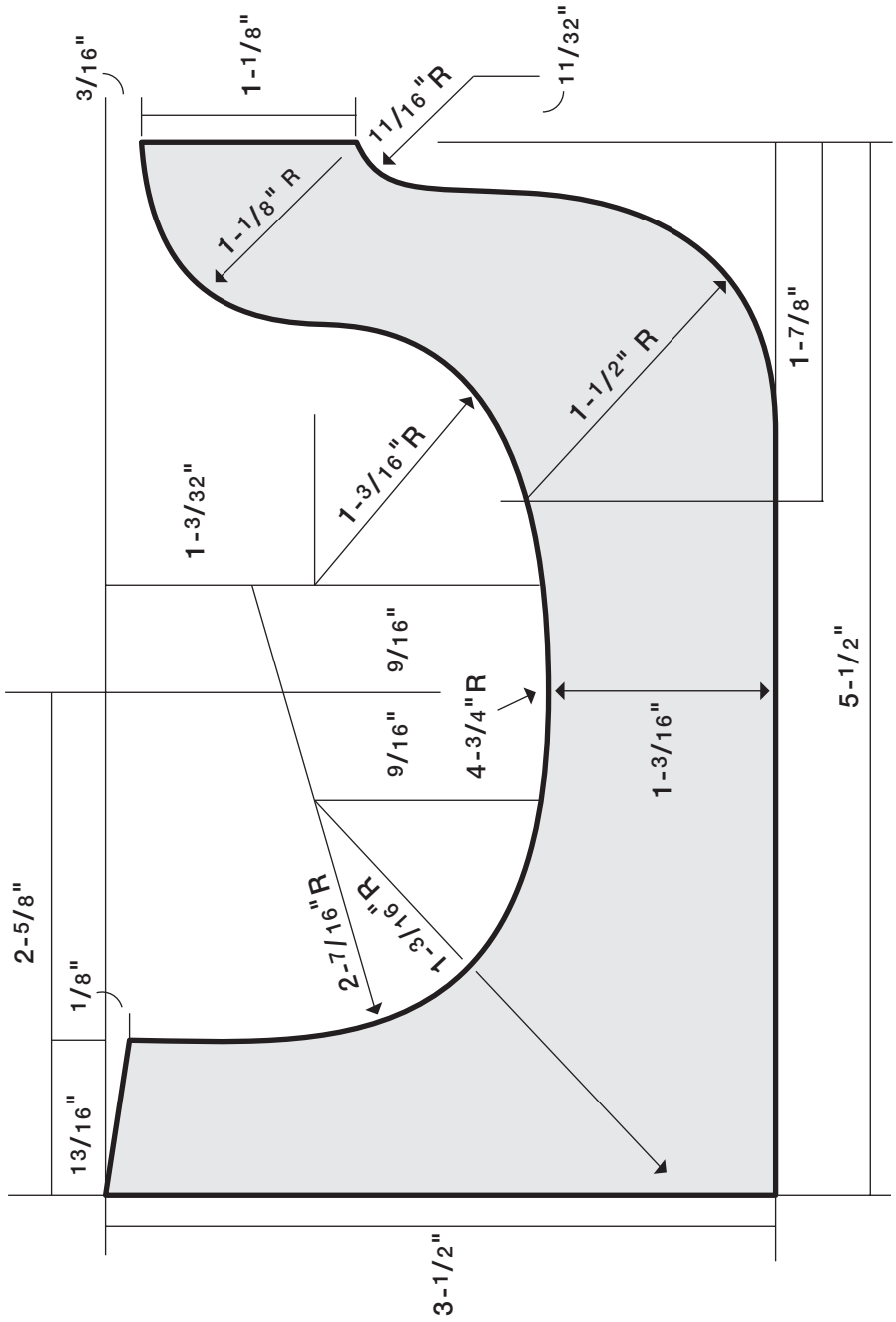
3 x 5 Boston

STANDARD PATTERNS
GUTTER

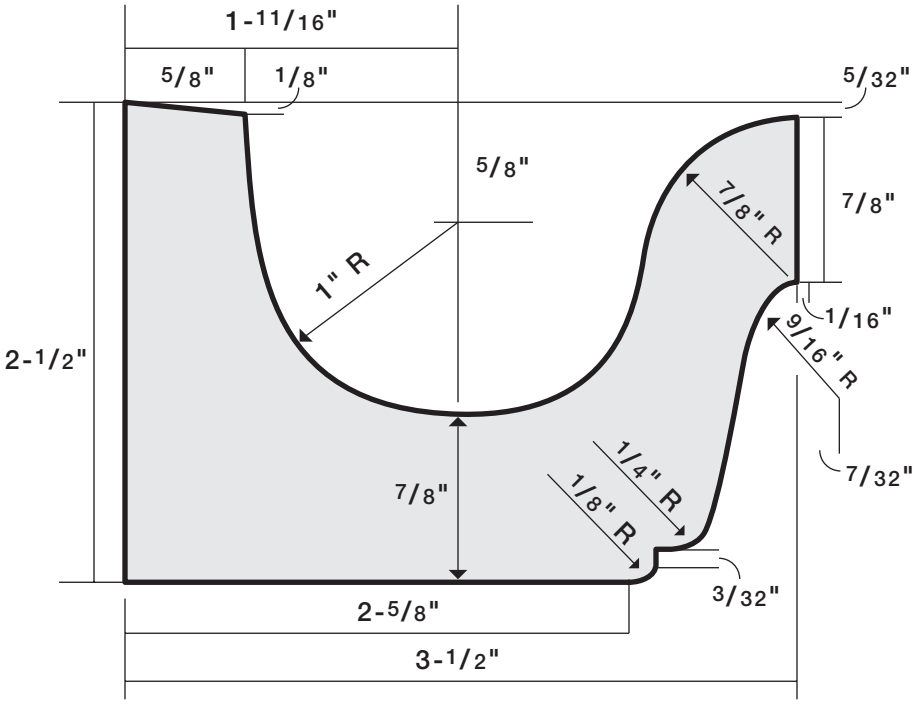


4 x 5 Boston

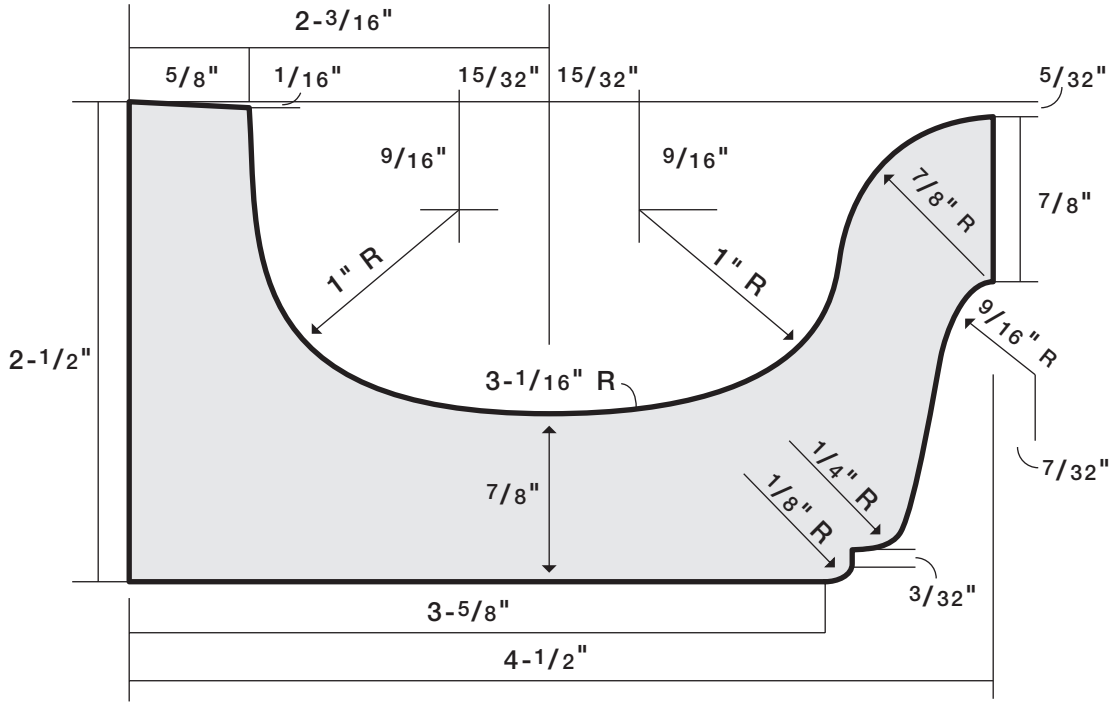
STANDARD PATTERNS
GUTTER



STANDARD PATTERNS
GUTTER

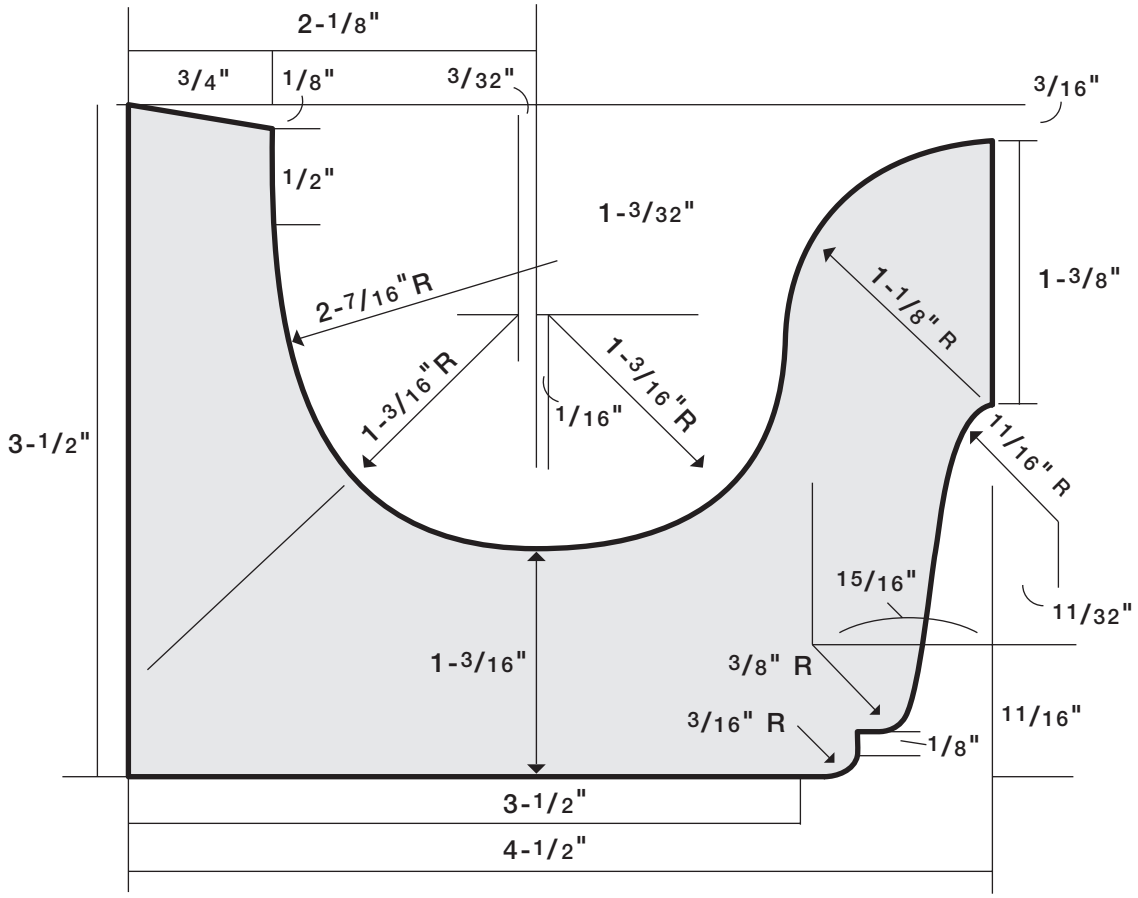


3 x 4 Ohio



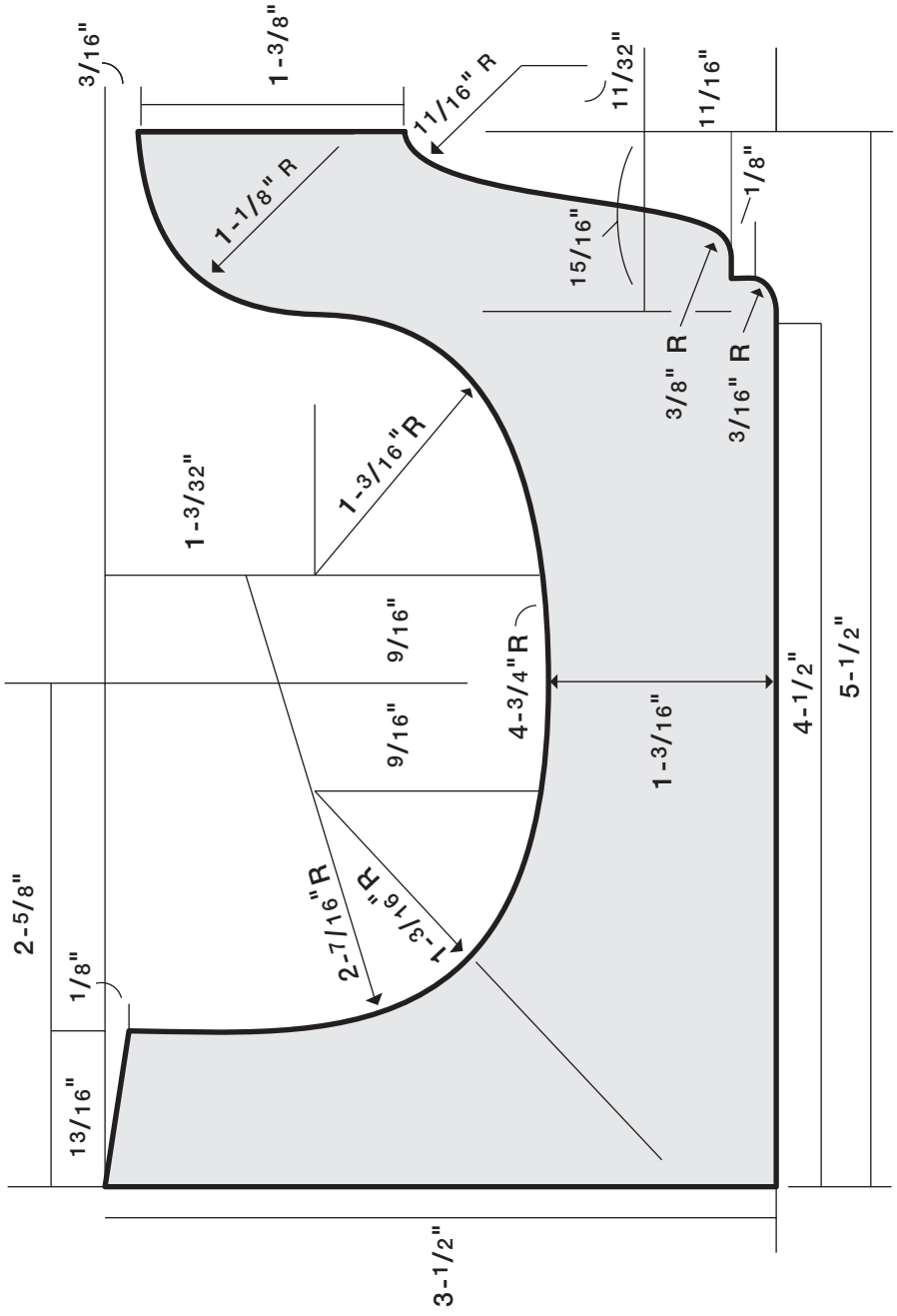
3 x 5 Ohio

STANDARD PATTERNS
GUTTER



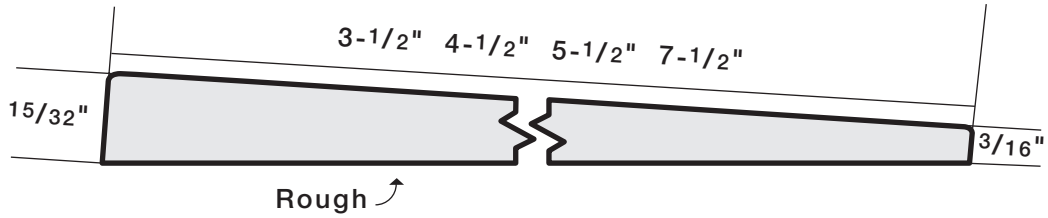
4 x 5 Ohio

STANDARD PATTERNS
GUTTER

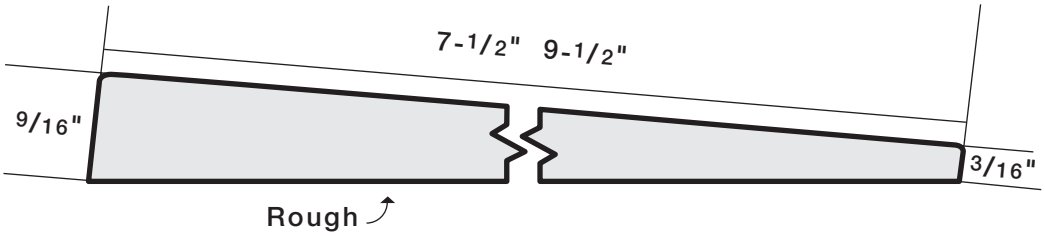


4 x 6 Ohio

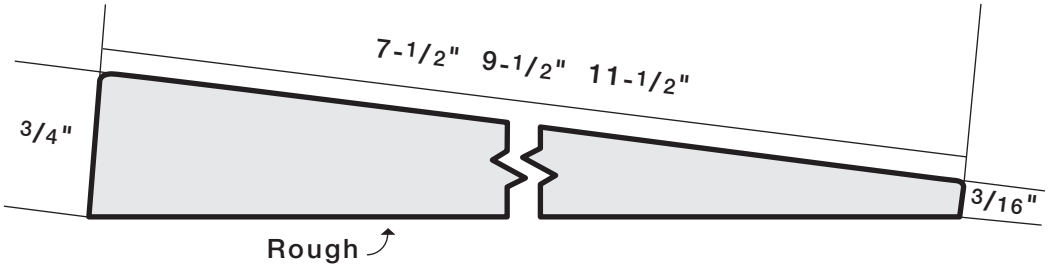
STANDARD PATTERNS
CEDAR BEVEL SIDING



1/2 x 4, 1/2 x 5, 1/2 x 6, 1/2 x 8 WR-161

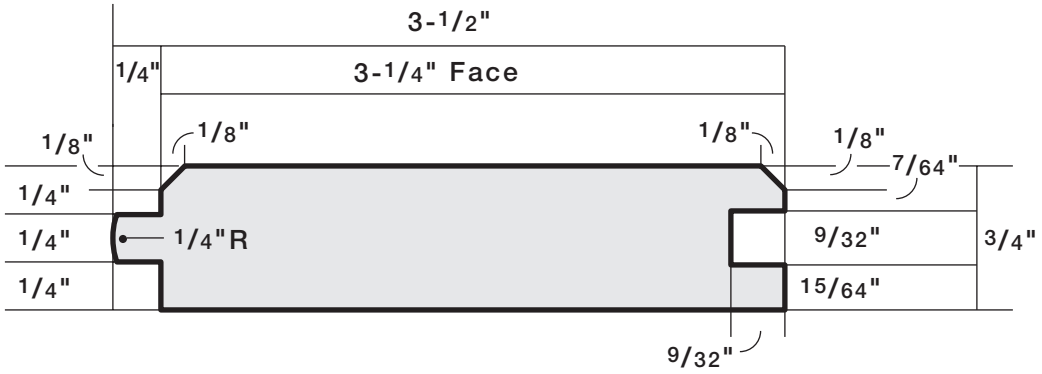


5/8 x 8, 5/8 x 10 WR-163

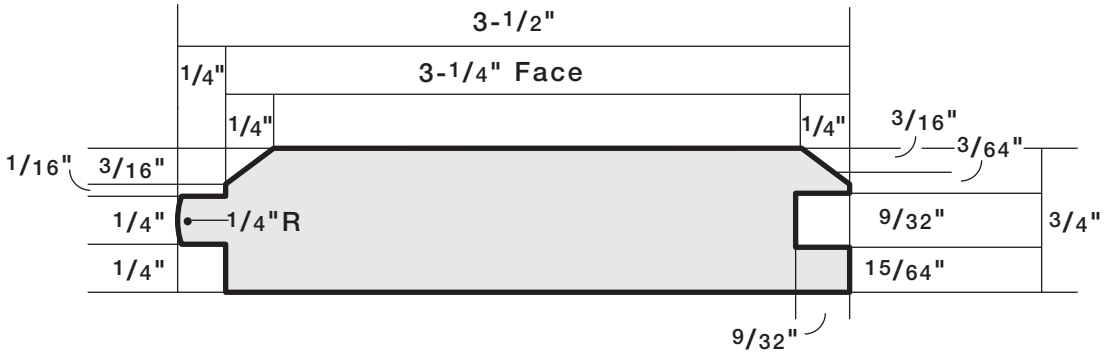


3/4 x 8, 3/4 x 10, 3/4 x 12 WR-165

STANDARD PATTERNS
CEDAR CEILING



1 x 4 WR-166



1 x 4 WR-168

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